## RA Rosin Flux Paste

8342 is a premium RA rosin flux paste with moderate activation and a stiff paste-like consistency. It is easy to use and stays where it is applied.

This RA rosin flux paste is ideal for hand soldering and can be applied by brush, cotton swab, or dipping. It is excellent for the assembly, rework and repair of PCBs and surface mount assemblies, and for general electronics repairs.

Visit 8341 for no-clean halogen-free flux paste.
For liquid fluxes, visit 835 (rosin based), 8351(no-clean halogen free), 836LFNC (leadfree no-clean), and 837LFWS, (lead-free water soluble).

## Features \& Benefits

- Rosin flux paste for electronics
- For both leaded and lead-free solders
- High tack force and long tack time
- Excellent wetting during soldering
- Free of zinc chloride and ammonium chloride
- RoHS-compliant


## Available Packaging

| Cat. No. | Packaging | Net Wt. |
| :--- | :--- | :--- |
| 8342-50G | Jar | 50 g |
| 8342-10ML | Syringe | 9.5 g |

## Contact Information

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## Properties

Flux Classification
RA
Flux Type
Flux Activity
Cleaning Requirements

Rosin
Moderate
Required

## Application Instructions

1. Apply flux on the surface by manual or robotic dispensing application.
2. Clean residue with MG 413B, 413C, 4140, 4050A, or 4140A flux removers.

## Storage and Handling

Store between 18 and $27^{\circ} \mathrm{C}$ in a dry area, away from sunlight (see SDS).

## Disclaimer

This information is believed to be accurate. It is intended for professional end-users who have the skills required to evaluate and use the data properly. M.G. Chemicals Ltd. does not guarantee the accuracy of the data and assumes no liability in connection with damages incurred while using it.

