

## SECTION 1: Identification of the substance/mixture and of the company/ undertaking

### · 1.1 Product identifier

#### · Trade name: 9410

· **Other Means of Identification:** One-Part Epoxy Electrically Conductive Adhesive

· **Related Part Number:** 9410, 9410-3ML, 9410-10ML, 9410-30ML, 9410-180ML

· **UFI:** DMR0-20FA-G006-A0Q5

### · 1.2 Relevant identified uses of the substance or mixture and uses advised against

· **Application of the substance / the mixture** Electrically conductive adhesive

· **Uses advised against** Not available

### · 1.3 Details of the supplier of the safety data sheet

#### · **Manufacturer/Supplier:**

MG Chemicals Ltd. (Head Office)  
1210 Corporate Drive  
Burlington, Ontario L7L 5R6  
CANADA  
+(1) 905-331-1396  
info@mgchemicals.com

MG Chemicals  
Heame House, 23 Bliston Street  
Sedgely Dudley DY3 1JA.  
United Kingdom  
+(44) 1663 362888

MG Chemicalst Ltd.  
Level 2, Vision Exchange, Building Territorials Street,  
Zone 1, Central Business, District,  
Birkirkara CBD 1070,  
MALTA

· **Further information obtainable from:** sds@mgchemicals.com

### · 1.4 Emergency telephone number:

Members of the public seeking specific information on poisons should contact:

In England and Wales: NHS 111 - dial 111

In Scotland: NHS 24 - dial 111

Verisk 3E (Access code: 335388)

+(44) 20 3514787

+(1) 760 476 3961

UK Toll free: +(0) 800 680 0425

## \* SECTION 2: Hazards identification

### · 2.1 Classification of the substance or mixture

· **Classification according to Regulation (EC) No 1272/2008**



GHS09 environment

Aquatic Acute 1 H400 Very toxic to aquatic life.

Aquatic Chronic 1 H410 Very toxic to aquatic life with long lasting effects.

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— GB —

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GHS07

- Skin Irrit. 2      H315 Causes skin irritation.
- Eye Irrit. 2      H319 Causes serious eye irritation.
- Skin Sens. 1      H317 May cause an allergic skin reaction.

**2.2 Label elements**

**Labelling according to Regulation (EC) No 1272/2008**

The product is classified and labelled according to the GB CLP regulation.

**Hazard pictograms**



GHS07      GHS09

**Signal word** Warning

**Hazard-determining components of labelling:**

- Silver (Powder)
- phenol, polymer with formaldehyde, glycidyl ether
- 4,4'-isopropylidenediphenol
- formaldehyde, oligomeric reaction products with phenol

**Hazard statements**

- H315 Causes skin irritation.
- H319 Causes serious eye irritation.
- H317 May cause an allergic skin reaction.
- H410 Very toxic to aquatic life with long lasting effects.

**Precautionary statements**

- P102      Keep out of reach of children.
- P261      Avoid breathing fumes and vapors.
- P273      Avoid release to the environment.
- P280      Wear protective gloves, protective clothing, and eye protection.
- P302+P352      IF ON SKIN: Wash with plenty of water.
- P305+P351+P338      IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
- P362+P364      Take off contaminated clothing and wash it before reuse.

**2.3 Other hazards**

**Results of PBT and vPvB assessment**

- PBT:** Not applicable.
- vPvB:** Not applicable.

**Determination of endocrine-disrupting properties** Endocrine Disruptor substance  $\geq 0.1\%$  = none

**SECTION 3: Composition/information on ingredients**

**3.2 Mixtures**

**Description:** Mixture of substances listed below with nonhazardous additions.

**Dangerous components:**

CAS: 7440-22-4 EINECS: 231-131-3	Silver (Powder) ⚠ Aquatic Acute 1, H400 (M=10); Aquatic Chronic 1, H410 (M=10)	63.0%
CAS: 28064-14-4	phenol, polymer with formaldehyde, glycidyl ether ⚠ Aquatic Chronic 2, H411; ⚠ Skin Irrit. 2, H315; Eye Irrit. 2, H319; Skin Sens. 1, H317	25.0%

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CAS: 68698-70-4	4,4'-isopropylidenediphenol ⚠ Acute Tox. 4, H302; Skin Irrit. 2, H315; Eye Irrit. 2, H319; Skin Sens. 1, H317	5.0%
CAS: 68609-97-2 EINECS: 271-846-8 Index number: 603-103-00-4	oxirane, mono[(C12-14-alkyloxy)methyl] derivs ⚠ Skin Irrit. 2, H315; Skin Sens. 1, H317	4.0%
CAS: 9003-35-4	formaldehyde, oligomeric reaction products with phenol ⚠ Skin Irrit. 2, H315; Skin Sens. 1, H317; STOT SE 3, H335	3.0%

· **Additional information:** For the wording of the listed hazard phrases refer to section 16.

## SECTION 4: First aid measures

### 4.1 Description of first aid measures

- **General information:** Immediately remove any clothing soiled by the product.
- **After inhalation:** Remove person to fresh air and keep comfortable for breathing.
- **After skin contact:**  
Wash with plenty water.  
If skin irritation or rash occurs: Get medical advice or attention.  
Take off contaminated clothing and wash it before reuse.
- **After eye contact:**  
Rinse cautiously with water for 20 minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
If eye irritation persists: Get medical advice or attention.
- **After swallowing:**  
Rinse mouth.  
Do NOT induce vomiting.  
If symptoms persist consult doctor.

### 4.2 Most important symptoms and effects, both acute and delayed

No further relevant information available.

### 4.3 Indication of any immediate medical attention and special treatment needed

No further relevant information available.

## SECTION 5: Firefighting measures

### 5.1 Extinguishing media

#### · Suitable extinguishing agents:

CO<sub>2</sub>, powder or water spray. Fight larger fires with water spray or alcohol resistant foam.

### 5.2 Special hazards arising from the substance or mixture

Not flammable or combustible, but burns if involved in a fire. Produces irritating smoke of unknown toxicity in fires.

Prevent fire-fighting wash from entering waterway or sewer system.

Inhalation of metal fumes may cause metal fever and irritate the respiratory tract.

The flu-like symptoms of metal fever may be delayed, occurring 4 to 12 hours after exposure.

#### · Hazardous combustion products:

Carbon Oxides (CO<sub>x</sub>)  
Nitrogen Oxides (NO<sub>x</sub>)  
ammonia  
toxic metal fumes

### 5.3 Advice for firefighters

- **Protective equipment:** Wear self-contained breathing apparatus and full fire-fighting turn-out gear.

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## SECTION 6: Accidental release measures

### · 6.1 Personal precautions, protective equipment and emergency procedures

- Ensure adequate ventilation
- Avoid breathing the fumes or vapors.
- Remove or keep away all sources of extreme heat or open flames.

### · 6.2 Environmental precautions:

- Avoid release to the environment.
- Do not allow to enter sewers/ surface or ground water.

### · 6.3 Methods and material for containment and cleaning up:

- Ensure adequate ventilation.
- Scoop paste into a chemical-resistant container. Wipe residue with a paper towel, and place dirty towels in container. Use soap and water to remove the last traces of residue.

### · 6.4 Reference to other sections

- See Section 7 for information on safe handling.
- See Section 8 for information on personal protection equipment.
- See Section 13 for disposal information.

## SECTION 7: Handling and storage

### · 7.1 Precautions for safe handling

- Ensure good ventilation/exhaustion at the workplace.
- Wear protective gloves and eye protection.
- Wash hands and exposed skin thoroughly after handling.
- Take off contaminated clothing and wash it before reuse.
- Collect spillage.
- Contaminated work clothing should not be allowed out of the workplace.
- **Information about fire - and explosion protection:** No special measures required.

### · 7.2 Conditions for safe storage, including any incompatibilities

#### · Storage:

- **Requirements to be met by storerooms and receptacles:**
  - Keep in a dry and clean area, away from incompatible substances
- **Information about storage in one common storage facility:** Not required.
- **Further information about storage conditions:** Keep container tightly sealed.

### · 7.3 Specific end use(s) See section 1.2

## SECTION 8: Exposure controls/personal protection

### · 8.1 Control parameters

#### · **Ingredients with limit values that require monitoring at the workplace:**

The product does not contain any relevant quantities of materials with critical values that have to be monitored at the workplace.

#### · **Additional information:**

The lists valid during the making were used as basis.  
Refer to the national or regional occupational exposure limit regulation for abbreviations and acronyms.

### · 8.2 Exposure controls

- **Appropriate engineering controls** No further data; see section 7.
- **Individual protection measures, such as personal protective equipment**
  - **General protective and hygienic measures:**
    - Keep away from foodstuffs, beverages and feed.
    - Immediately remove all soiled and contaminated clothing
    - Wash hands before breaks and at the end of work.
    - Avoid contact with the eyes and skin.

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· **Respiratory protection:**

In case of brief exposure or low pollution use respiratory filter device. In case of intensive or longer exposure use self-contained respiratory protective device.

Advice should be sought from respiratory protection specialists.

If the product is heated or worker has a known allergic reaction, consider using a full mask with organic vapor cartridge or with an independent air supply.

· **Hand protection**

Due to missing tests no recommendation to the glove material can be given for the product/ the preparation/ the chemical mixture.



Protective gloves: EN374

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation. Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

· **Material of gloves**

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

· **Penetration time of glove material**

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

· **Eye/face protection**



Safety glasses or tightly sealed goggles: EN 166

**SECTION 9: Physical and chemical properties**

· **9.1 Information on basic physical and chemical properties**

· <b>Physical state</b>	Solid
· <b>Form:</b>	Pasty
· <b>Colour:</b>	Silver grey
· <b>Odour:</b>	Mild
· <b>Odour threshold:</b>	Not determined.
· <b>Melting point/freezing point:</b>	Undetermined.
· <b>Boiling point or initial boiling point and boiling range</b>	≥150 °C
· <b>Flammability</b>	Non flammable
· <b>Lower and upper explosion limit</b>	
· <b>Lower:</b>	Not applicable
· <b>Upper:</b>	Not applicable
· <b>Flash point:</b>	104 °C
· <b>Auto-ignition temperature:</b>	160 °C
· <b>Decomposition temperature:</b>	Not determined.
· <b>pH</b>	Not determined.
· <b>Viscosity:</b>	
· <b>Kinematic viscosity at 20 °C</b>	20.5 mm <sup>2</sup> /s
· <b>Dynamic:</b>	Not determined.
· <b>Solubility</b>	
· <b>water:</b>	Insoluble.
· <b>Partition coefficient n-octanol/water (log value)</b>	Not determined.

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<ul style="list-style-type: none"> <li>· Vapour pressure: Not determined. Not available</li> <li>· Vapour pressure: <ul style="list-style-type: none"> <li>· Relative density: Not determined.</li> <li>· Vapour density (air=1): &gt;1</li> </ul> </li> <li>· Particle characteristics: See section 3.</li> </ul>
<ul style="list-style-type: none"> <li>· <b>9.2 Other information</b> <ul style="list-style-type: none"> <li>· <b>Important information on protection of health and environment, and on safety.</b> <ul style="list-style-type: none"> <li>· Ignition temperature: Product is not selfigniting.</li> <li>· Explosive properties: Product does not present an explosion hazard.</li> <li>· Solvent content: <ul style="list-style-type: none"> <li>· Organic solvents: Not available</li> <li>· VOC (EC) 0.00 %</li> <li>· Solids content: 100.0 %</li> </ul> </li> <li>· Evaporation rate: Not determined.</li> </ul> </li> </ul> </li> </ul>
<ul style="list-style-type: none"> <li>· <b>Information with regard to physical hazard classes</b> Not applicable</li> </ul>

## SECTION 10: Stability and reactivity

- **10.1 Reactivity** Reacts exothermically with amines.
- **10.2 Chemical stability** Chemically stable at normal temperatures and pressures.
  - **Thermal decomposition / conditions to be avoided:**  
No decomposition if used according to specifications.
- **10.3 Possibility of hazardous reactions** Reacts with heat.
- **10.4 Conditions to avoid**  
Avoid open flames, excessive heat, sparks, ignition sources, and incompatible substances.  
Do not use in away that forms mist or aerosolizes the product.
- **10.5 Incompatible materials:**  
Oxidizing agents  
Strong acids  
Strong bases  
Peroxides
- **10.6 Hazardous decomposition products:**  
No dangerous decomposition products known.  
Hazardous combustion products: see section 5.

## SECTION 11: Toxicological information

- **11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008**
  - **Acute toxicity** Based on available data, the classification criteria are not met.

· LD/LC50 values relevant for classification:		
<b>ATE (Acute Toxicity Estimates)</b>		
Oral	LD50	10,000 mg/kg
<b>7440-22-4 Silver (Powder)</b>		
Oral	LD50	>2,000 mg/kg (rat)
Dermal	LD50	>2,000 mg/kg (rat)
Inhalative	LC50/4 h	≥5.16 mg/L / ≥4 h (rat)

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<b>28064-14-4 phenol, polymer with formaldehyde, glycidyl ether</b>		
Oral	LD50	>2,000 mg/kg (rat)
Dermal	LD50	>2,000 mg/kg (rabbit)
<b>68698-70-4 4,4'-isopropylidenediphenol</b>		
Oral	LD50	500 mg/kg (ATE)
<b>68609-97-2 oxirane, mono[(C12-14-alkyloxy)methyl] derivs</b>		
Oral	LD50	19,200 mg/kg (rat)
Dermal	LD50	4,500 mg/kg (rat)

- **Primary irritant effect:**
  - **Skin corrosion/irritation** Causes skin irritation.
  - **Serious eye damage/irritation** Causes serious eye irritation.
  - **Respiratory or skin sensitisation** May cause an allergic skin reaction.
- **Germ cell mutagenicity** Based on available data, the classification criteria are not met.
- **Carcinogenicity** Based on available data, the classification criteria are not met.
- **Reproductive toxicity** Based on available data, the classification criteria are not met.
- **STOT-single exposure** Based on available data, the classification criteria are not met.
- **STOT-repeated exposure** Based on available data, the classification criteria are not met.
- **Aspiration hazard** Based on available data, the classification criteria are not met.
- **Summary of Effects and Symptoms by Routes of Exposure**
  - **Eyes:**
    - pain
    - redness, serious irritation
  - **Skin:**
    - dry skin
    - rash, allergic contact dermatitis
    - redness, irritation
  - **Inhalation:** none known or expected
  - **Swallowed:** none known or expected
- **Additional toxicological information:**
  - **Delayed and immediate effects as well as chronic effects from short and long-term exposure**  
Exposure to silver powder may also cause argyria, an irreversible blue-grey discoloration of the skin. Prolonged or repeated exposure may cause skin allergies.

· **11.2 Information on other hazards**

· <b>Endocrine disrupting properties</b>
None of the ingredients is listed.

## SECTION 12: Ecological information

· **12.1 Toxicity**

- **Aquatic toxicity:**
  - Very toxic to aquatic life with long lasting effect.
  - Avoid release to the environment.
  - Collect spillage.

<b>28064-14-4 phenol, polymer with formaldehyde, glycidyl ether</b>	
LC50 96h	>1–≤10 mg/L (not defined) In Europe, similar epoxy resin mixtures with CAS 28064-14-4 are generally classified as chronic category 2 marine pollutant due to LC50 96 h of >1 mg/L but ≤10 mg/L.

- **12.2 Persistence and degradability** No further relevant information available.
- **12.3 Bioaccumulative potential** No further relevant information available.
- **12.4 Mobility in soil** No further relevant information available.

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· **12.5 Results of PBT and vPvB assessment**

- **PBT:** Not applicable.
- **vPvB:** Not applicable.

· **12.6 Endocrine disrupting properties**

The product does not contain substances with endocrine disrupting properties.

· **12.7 Other adverse effects**

- **Remark:** Very toxic for fish
- **Additional ecological information:**
  - **General notes:**
    - Very toxic for aquatic organisms
    - Also poisonous for fish and plankton in water bodies.
    - Water hazard class 3 (German Regulation) (Self-assessment): extremely hazardous for water
    - Do not allow product to reach ground water, water course or sewage system, even in small quantities.
    - Danger to drinking water if even extremely small quantities leak into the ground.

**SECTION 13: Disposal considerations**

· **13.1 Waste treatment methods**

- **Recommendation** This material and its container must be disposed of as hazardous waste.

· <b>European waste catalogue</b>	
HP4	Irritant - skin irritation and eye damage
HP13	Sensitising
HP14	Ecotoxic

· **Uncleaned packaging:**

- **Recommendation:**
  - Containers may still present a chemical hazard/ danger when empty.
  - Dispose of contents in accordance with all local, regional, national, and international regulations.
  - Where possible retain label warnings and SDS and observe all notices pertaining to the product.


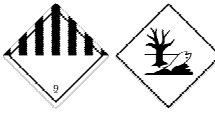
**SECTION 14: Transport information**

· <b>14.1 UN number or ID number</b>	
· <b>ADR, IMDG, IATA</b>	UN3077
· <b>14.2 UN proper shipping name</b>	
· <b>ADR</b>	NOT REGULATED by road ADR Special Provision 375 for sizes 5 kg or less. ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (Silver (Powder), phenol, polymer with formaldehyde, glycidyl ether)
· <b>IMDG</b>	NOT REGULATED for sea freight IMDG according to 2.10.2.7 for sizes up to 5 kg. ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (Silver (Powder), phenol, polymer with formaldehyde, glycidyl ether), MARINE POLLUTANT
· <b>IATA</b>	NOT REGULATED by Air IATA Special Provision A197 for sizes 5kg or less. Environmentally hazardous substance, solid, n.o.s. (Silver (Powder), phenol, polymer with formaldehyde, glycidyl ether)

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<p>· <b>14.3 Transport hazard class(es)</b></p> <p>· <b>ADR, IMDG</b></p>	
	<p>· <b>Class</b> 9 Miscellaneous dangerous substances and articles.</p> <p>· <b>Label</b> 9</p>
<p>· <b>IATA</b></p>	
	<p>· <b>Class</b> 9 Miscellaneous dangerous substances and articles.</p> <p>· <b>Label</b> 9</p>
<p>· <b>14.4 Packing group</b></p> <p>· <b>ADR, IMDG, IATA</b> III</p>	
<p>· <b>14.5 Environmental hazards:</b></p> <p>· <b>Marine pollutant:</b> MARINE POLLUTANT</p> <p>· <b>Special marking (ADR):</b> ENVIRONMENTALLY HAZARDOUS</p> <p>· <b>Special marking (IATA):</b> ENVIRONMENTALLY HAZARDOUS Symbol (fish and tree)</p>	
<p>· <b>14.6 Special precautions for user</b> Not applicable.</p> <p>· <b>Hazard identification number (Kemler code):</b> 90</p> <p>· <b>EMS Number:</b> F-A,S-F</p> <p>· <b>Stowage Category</b> A</p> <p>· <b>Stowage Code</b> SW23 When transported in BK3 bulk container, see 7.6.2.12 and 7.7.3.9.</p>	
<p>· <b>14.7 Maritime transport in bulk according to IMO instruments</b> Not applicable.</p>	
<p>· <b>Transport/Additional information:</b></p>	
<p>· <b>ADR</b></p> <p>· <b>Limited quantities (LQ)</b> 5 kg</p> <p>· <b>Excepted quantities (EQ)</b> Code: E1 Maximum net quantity per inner packaging: 30 g Maximum net quantity per outer packaging: 1000 g</p> <p>· <b>Transport category</b> 3</p> <p>· <b>Tunnel restriction code</b> (-)</p>	
<p>· <b>IMDG</b></p> <p>· <b>Limited quantities (LQ)</b> 5 kg</p> <p>· <b>Excepted quantities (EQ)</b> Code: E1 Maximum net quantity per inner packaging: 30 g Maximum net quantity per outer packaging: 1000 g</p>	
<p>· <b>UN "Model Regulation":</b> UN 3077 ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (SILVER (POWDER)),</p>	

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PHENOL, POLYMER WITH FORMALDEHYDE,  
GLYCIDYL ETHER), 9, III

## SECTION 15: Regulatory information

### 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

#### Poisons Act

##### Regulated explosives precursors (Part 1)

None of the ingredients is listed.

##### Regulated poisons (Part 2)

None of the ingredients is listed.

##### Reportable explosives precursors (Part 3)

None of the ingredients is listed.

##### Reportable poisons (Part 4)

None of the ingredients is listed.

#### Directive 2012/18/EU

· **Named dangerous substances - ANNEX I** None of the ingredients is listed.

· **Seveso category E1** Hazardous to the Aquatic Environment

· **Qualifying quantity (tonnes) for the application of lower-tier requirements** 100 t

· **Qualifying quantity (tonnes) for the application of upper-tier requirements** 200 t

#### DIRECTIVE 2011/65/EU on the restriction of the use of certain hazardous substances in electrical and electronic equipment – Annex II

None of the ingredients is listed.

15.2 Chemical safety assessment: A Chemical Safety Assessment has not been carried out.

## SECTION 16: Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

#### Relevant phrases

H302 Harmful if swallowed.

H315 Causes skin irritation.

H317 May cause an allergic skin reaction.

H319 Causes serious eye irritation.

H335 May cause respiratory irritation.

H400 Very toxic to aquatic life.

H410 Very toxic to aquatic life with long lasting effects.

H411 Toxic to aquatic life with long lasting effects.

#### Classification according to Regulation (EC) No 1272/2008

Skin corrosion/irritation  
Serious eye damage/irritation  
Skin sensitisation  
Hazardous to the aquatic environment - short-term (acute) aquatic hazard  
Hazardous to the aquatic environment - long-term (chronic) aquatic hazard

The classification of the mixture is generally based on the calculation method using substance data according to Regulation (EC) No 1272/2008.

· **Department issuing SDS:** Regulatory department

· **Contact:** sds@mgchemicals.com

· **Date of previous version:** 14.12.2023

· **Version number of previous version:** 6.00

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· **Abbreviations and acronyms:**

ADR: Accord relatif au transport international des marchandises dangereuses par route (European Agreement Concerning the International Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

IATA: International Air Transport Association

GHS: Globally Harmonised System of Classification and Labelling of Chemicals

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

VOC: Volatile Organic Compounds (USA, EU)

LC50: Lethal concentration, 50 percent

LD50: Lethal dose, 50 percent

PBT: Persistent, Bioaccumulative and Toxic

vPvB: very Persistent and very Bioaccumulative

ATE: Acute toxicity estimate values

Acute Tox. 4: Acute toxicity – Category 4

Skin Irrit. 2: Skin corrosion/irritation – Category 2

Eye Irrit. 2: Serious eye damage/eye irritation – Category 2

Skin Sens. 1: Skin sensitisation – Category 1

STOT SE 3: Specific target organ toxicity (single exposure) – Category 3

Aquatic Acute 1: Hazardous to the aquatic environment - acute aquatic hazard – Category 1

Aquatic Chronic 1: Hazardous to the aquatic environment - long-term aquatic hazard – Category 1

Aquatic Chronic 2: Hazardous to the aquatic environment - long-term aquatic hazard – Category 2

· **\* Data compared to the previous version altered.**