8341 No Clean Flux Paste

MG Chemicals UK Limited

Version No: A-**4.00**
Safety data sheet according to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758

Issue Date: **23/01/2023**
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SECTION 1 Identification of the substance / mixture and of the company / undertaking

1.1. Product Identifier

Product name	8341 No Clean Flux Paste
Synonyms	SDS Code: 8341; 8341-10ML, 8341-10MLCA, 8341B-10ML, 8341-50ML
Other means of identification	No Clean Flux Paste | UFI:HGH0-205D-2003-EPAT

1.2. Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	For use with leaded and unleaded solder during soldering process
Uses advised against	Not Applicable

1.3. Details of the manufacturer or supplier of the safety data sheet

Registered company name	**MG Chemicals UK Limited**	**MG Chemicals (Head office)**
Address	Heame House, 23 Bilston Street, Sedgely Dudley DY3 1JA United Kingdom	1210 Corporate Drive Ontario L7L 5R6 Canada
Telephone	+(44) 1663 362888	+(1) 800-340-0772
Fax	Not Available	+(1) 800-340-0773
Website	Not Available	www.mgchemicals.com
Email	sales@mgchemicals.com	Info@mgchemicals.com

1.4. Emergency telephone number

Association / Organisation	**Verisk 3E (Access code: 335388)**
Emergency telephone numbers	+(44) 20 35147487
Other emergency telephone numbers	+(0) 800 680 0425

SECTION 2 Hazards identification

2.1. Classification of the substance or mixture

Classified according to GB-CLP Regulation, UK SI 2019/720 and UK SI 2020/1567 [1]	H319 - Serious Eye Damage/Eye Irritation Category 2
Legend:	*1. Classified by Chemwatch; 2. Classification drawn from GB-CLP Regulation, UK SI 2019/720 and UK SI 2020/1567*

2.2. Label elements

Hazard pictogram(s)	
Signal word	**Warning**

Hazard statement(s)

H319	Causes serious eye irritation.

Supplementary statement(s)

EUH210	Safety data sheet available on request.

Precautionary statement(s) Prevention

P280	Wear protective gloves, protective clothing, eye protection and face protection.
P264	Wash all exposed external body areas thoroughly after handling.

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Precautionary statement(s) Response

P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P337+P313	If eye irritation persists: Get medical advice/attention.

Precautionary statement(s) Storage

Not Applicable

Precautionary statement(s) Disposal

Not Applicable

2.3. Other hazards

Cumulative effects may result following exposure*.

May produce discomfort of the respiratory system*.

1H-benzotriazole	Listed in the Europe Regulation (EU) 2018/1881 Specific Requirements for Endocrine Disruptors

SECTION 3 Composition / information on ingredients

3.1.Substances

See 'Composition on ingredients' in Section 3.2

3.2.Mixtures

1.CAS No 2.EC No 3.Index No 4.REACH No	**%[weight]**	**Name**	**Classified according to GB-CLP Regulation, UK SI 2019/720 and UK SI 2020/1567**	**SCL / M-Factor**	**Nanoform Particle Characteristics**
1.65997-06-0 2.266-041-3 3.Not Available 4.Not Available	42	rosin, hydrogenated	Not Applicable	Not Available	Not Available
1.124-04-9 2.204-673-3 3.607-144-00-9 4.Not Available	9	adipic acid	Serious Eye Damage/Eye Irritation Category 2; H319 [2]	Not Available	Not Available
1.95-14-7 2.202-394-1 3.Not Available 4.Not Available	1	1H-benzotriazole **[e]**	Flammable Solids Category 1, Acute Toxicity (Oral, Dermal and Inhalation) Category 4, Skin Corrosion/Irritation Category 2, Serious Eye Damage/Eye Irritation Category 2, Specific Target Organ Toxicity - Single Exposure (Respiratory Tract Irritation) Category 3 , Hazardous to the Aquatic Environment Long-Term Hazard Category 3; H228, H302+H312+H332, H315, H319, H335, H412 [1]	Not Available	Not Available
Legend:	*1. Classified by Chemwatch; 2. Classification drawn from GB-CLP Regulation, UK SI 2019/720 and UK SI 2020/1567; 3. Classification drawn from C&L; * EU IOELVs available; [e] Substance identified as having endocrine disrupting properties*				

SECTION 4 First aid measures

4.1. Description of first aid measures

Eye Contact	If this product comes in contact with the eyes: ▸ Wash out immediately with fresh running water. ▸ Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids. ▸ Seek medical attention without delay; if pain persists or recurs seek medical attention. ▸ Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.
Skin Contact	If skin contact occurs: ▸ Immediately remove all contaminated clothing, including footwear. ▸ Flush skin and hair with running water (and soap if available). ▸ Seek medical attention in event of irritation. For thermal burns: ▸ Decontaminate area around burn. ▸ Consider the use of cold packs and topical antibiotics. For first-degree burns (affecting top layer of skin) ▸ Hold burned skin under cool (not cold) running water or immerse in cool water until pain subsides. ▸ Use compresses if running water is not available. ▸ Cover with sterile non-adhesive bandage or clean cloth. ▸ Do NOT apply butter or ointments; this may cause infection. ▸ Give over-the counter pain relievers if pain increases or swelling, redness, fever occur. For second-degree burns (affecting top two layers of skin) ▸ Cool the burn by immerse in cold running water for 10-15 minutes. ▸ Use compresses if running water is not available. ▸ Do NOT apply ice as this may lower body temperature and cause further damage. ▸ Do NOT break blisters or apply butter or ointments; this may cause infection. ▸ Protect burn by cover loosely with sterile, nonstick bandage and secure in place with gauze or tape. To prevent shock: (unless the person has a head, neck, or leg injury, or it would cause discomfort): ▸ Lay the person flat. ▸ Elevate feet about 12 inches. ▸ Elevate burn area above heart level, if possible. ▸ Cover the person with coat or blanket. ▸ Seek medical assistance. For third-degree burns

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	Seek immediate medical or emergency assistance. In the mean time: ▸ Protect burn area cover loosely with sterile, nonstick bandage or, for large areas, a sheet or other material that will not leave lint in wound. ▸ Separate burned toes and fingers with dry, sterile dressings. ▸ Do not soak burn in water or apply ointments or butter; this may cause infection. ▸ To prevent shock see above. ▸ For an airway burn, do not place pillow under the person's head when the person is lying down. This can close the airway. ▸ Have a person with a facial burn sit up. ▸ Check pulse and breathing to monitor for shock until emergency help arrives. In case of burns: ▸ Immediately apply cold water to burn either by immersion or wrapping with saturated clean cloth. ▸ **DO NOT** remove or cut away clothing over burnt areas. **DO NOT** pull away clothing which has adhered to the skin as this can cause further injury. ▸ **DO NOT** break blister or remove solidified material. ▸ Quickly cover wound with dressing or clean cloth to help prevent infection and to ease pain. ▸ For large burns, sheets, towels or pillow slips are ideal; leave holes for eyes, nose and mouth. ▸ **DO NOT** apply ointments, oils, butter, etc. to a burn under any circumstances. ▸ Water may be given in small quantities if the person is conscious. ▸ Alcohol is not to be given under any circumstances. ▸ Reassure. ▸ Treat for shock by keeping the person warm and in a lying position. ▸ Seek medical aid and advise medical personnel in advance of the cause and extent of the injury and the estimated time of arrival of the patient.
Inhalation	▸ If fumes, aerosols or combustion products are inhaled remove from contaminated area. ▸ Other measures are usually unnecessary.
Ingestion	▸ Immediately give a glass of water. ▸ First aid is not generally required. If in doubt, contact a Poisons Information Centre or a doctor.

4.2 Most important symptoms and effects, both acute and delayed

See Section 11

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

SECTION 5 Firefighting measures

5.1. Extinguishing media

- Do NOT direct a solid stream of water or foam into burning molten material; this may cause spattering and spread the fire.
- Foam.
- Dry chemical powder.
- BCF (where regulations permit).
- Carbon dioxide.
- Water spray or fog - Large fires only.

5.2. Special hazards arising from the substrate or mixture

Fire Incompatibility	▸ Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result

5.3. Advice for firefighters

Fire Fighting	▸ Alert Fire Brigade and tell them location and nature of hazard. ▸ Wear breathing apparatus plus protective gloves. ▸ Prevent, by any means available, spillage from entering drains or water courses. ▸ Use water delivered as a fine spray to control fire and cool adjacent area. ▸ **DO NOT** approach containers suspected to be hot. ▸ Cool fire exposed containers with water spray from a protected location. ▸ If safe to do so, remove containers from path of fire. ▸ Equipment should be thoroughly decontaminated after use.
Fire/Explosion Hazard	Combustible. Will burn if ignited. Combustion products include: carbon monoxide (CO) carbon dioxide (CO_2) acrolein other pyrolysis products typical of burning organic material. May emit corrosive fumes.

SECTION 6 Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

See section 8

6.2. Environmental precautions

See section 12

6.3. Methods and material for containment and cleaning up

Minor Spills	Environmental hazard - contain spillage.

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	‣ Clean up all spills immediately. ‣ Avoid contact with skin and eyes. ‣ Wear impervious gloves and safety goggles. ‣ Trowel up/scrape up. ‣ Place spilled material in clean, dry, sealed container. ‣ Flush spill area with water.
Major Spills	Environmental hazard - contain spillage. Minor hazard. ‣ Clear area of personnel. ‣ Alert Fire Brigade and tell them location and nature of hazard. ‣ Control personal contact with the substance, by using protective equipment as required. ‣ Prevent spillage from entering drains or water ways. ‣ Contain spill with sand, earth or vermiculite. ‣ Collect recoverable product into labelled containers for recycling. ‣ Absorb remaining product with sand, earth or vermiculite and place in appropriate containers for disposal. ‣ Wash area and prevent runoff into drains or waterways. ‣ If contamination of drains or waterways occurs, advise emergency services.

6.4. Reference to other sections

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 Handling and storage

7.1. Precautions for safe handling

Safe handling	‣ Avoid all personal contact, including inhalation. ‣ Wear protective clothing when risk of exposure occurs. ‣ Use in a well-ventilated area. ‣ Prevent concentration in hollows and sumps. ‣ **DO NOT** enter confined spaces until atmosphere has been checked. ‣ **DO NOT** allow material to contact humans, exposed food or food utensils. ‣ Avoid contact with incompatible materials. ‣ When handling, **DO NOT** eat, drink or smoke. ‣ Keep containers securely sealed when not in use. ‣ Avoid physical damage to containers. ‣ Always wash hands with soap and water after handling. ‣ Work clothes should be laundered separately. Launder contaminated clothing before re-use. ‣ Use good occupational work practice. ‣ Observe manufacturer's storage and handling recommendations contained within this SDS. ‣ Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions are maintained.
Fire and explosion protection	See section 5
Other information	‣ Store in original containers. ‣ Keep containers securely sealed. ‣ Store in a cool, dry, well-ventilated area. ‣ Store away from incompatible materials and foodstuff containers. ‣ Protect containers against physical damage and check regularly for leaks. ‣ Observe manufacturer's storage and handling recommendations contained within this SDS.

7.2. Conditions for safe storage, including any incompatibilities

Suitable container	‣ Metal can or drum ‣ Packaging as recommended by manufacturer. ‣ Check all containers are clearly labelled and free from leaks.
Storage incompatibility	Adipic acid ‣ may ignite or explode in contact with strong oxidisers ‣ is incompatible with sulfuric acid, caustics, ammonia, aliphatic amines, alkanolamines, isocyanates, alkylene oxides, epichlorohydrin ‣ may generate electrostic charges due to low conductivity ‣ Avoid reaction with oxidising agents
Hazard categories in accordance with Regulation (EC) No 1272/2008	Not Available
Qualifying quantity (tonnes) of dangerous substances as referred to in Article 3(10) for the application of	Not Available

7.3. Specific end use(s)

See section 1.2

SECTION 8 Exposure controls / personal protection

8.1. Control parameters

Ingredient	DNELs Exposure Pattern Worker	PNECs Compartment
rosin, hydrogenated	Dermal 2.131 mg/kg bw/day (Systemic, Chronic) Inhalation 10 mg/m³ (Local, Chronic)	0.002 mg/L (Water (Fresh)) 0 mg/L (Water - Intermittent release)

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Ingredient	DNELs Exposure Pattern Worker	PNECs Compartment
	*Dermal 1.065 mg/kg bw/day (Systemic, Chronic) ** *Oral 1.065 mg/kg bw/day (Systemic, Chronic) **	0.016 mg/L (Water (Marine)) 0.007 mg/kg sediment dw (Sediment (Fresh Water)) 0.001 mg/kg sediment dw (Sediment (Marine)) 0 mg/kg soil dw (Soil) 1000 mg/L (STP)
adipic acid	Dermal 38 mg/kg bw/day (Systemic, Chronic) Inhalation 264 mg/m³ (Systemic, Chronic) Inhalation 5 mg/m³ (Local, Chronic) Dermal 38 mg/kg bw/day (Systemic, Acute) Inhalation 264 mg/m³ (Systemic, Acute) Inhalation 5 mg/m³ (Local, Acute) *Dermal 19 mg/kg bw/day (Systemic, Chronic) ** *Inhalation 65 mg/m³ (Systemic, Chronic) ** *Oral 19 mg/kg bw/day (Systemic, Chronic) ** *Dermal 19 mg/kg bw/day (Systemic, Acute) ** *Inhalation 65 mg/m³ (Systemic, Acute) ** *Oral 19 mg/kg bw/day (Systemic, Acute) **	0.126 mg/L (Water (Fresh)) 0.013 mg/L (Water - Intermittent release) 0.46 mg/L (Water (Marine)) 0.484 mg/kg sediment dw (Sediment (Fresh Water)) 0.048 mg/kg sediment dw (Sediment (Marine)) 0.023 mg/kg soil dw (Soil) 59.1 mg/L (STP)
1H-benzotriazole	Dermal 1.08 mg/kg bw/day (Systemic, Chronic) Inhalation 19 mg/m³ (Systemic, Chronic) *Dermal 0.54 mg/kg bw/day (Systemic, Chronic) ** *Inhalation 9.55 mg/m³ (Systemic, Chronic) ** *Oral 0.54 mg/kg bw/day (Systemic, Chronic) ** *Oral 0.54 mg/kg bw/day (Systemic, Acute) **	0.019 mg/L (Water (Fresh)) 0.019 mg/L (Water - Intermittent release) 0.158 mg/L (Water (Marine)) 0.22 mg/kg sediment dw (Sediment (Fresh Water)) 0.22 mg/kg sediment dw (Sediment (Marine)) 0.03 mg/kg soil dw (Soil) 0.1 mg/L (STP)

* Values for General Population

Occupational Exposure Limits (OEL)

INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
Not Available	Not Available	Not Available	Not Available	Not Available	Not Available	Not Available

Not Applicable

Emergency Limits

Ingredient	TEEL-1	TEEL-2	TEEL-3
1H-benzotriazole	1.2 mg/m3	13 mg/m3	77 mg/m3

Ingredient	Original IDLH	Revised IDLH
rosin, hydrogenated	Not Available	Not Available
adipic acid	Not Available	Not Available
1H-benzotriazole	Not Available	Not Available

Occupational Exposure Banding

Ingredient	Occupational Exposure Band Rating	Occupational Exposure Band Limit
adipic acid	E	≤ 0.01 mg/m³
1H-benzotriazole	E	≤ 0.01 mg/m³
Notes:	*Occupational exposure banding is a process of assigning chemicals into specific categories or bands based on a chemical's potency and the adverse health outcomes associated with exposure. The output of this process is an occupational exposure band (OEB), which corresponds to a range of exposure concentrations that are expected to protect worker health.*	

MATERIAL DATA

Sensory irritants are chemicals that produce temporary and undesirable side-effects on the eyes, nose or throat. Historically occupational exposure standards for these irritants have been based on observation of workers' responses to various airborne concentrations. Present day expectations require that nearly every individual should be protected against even minor sensory irritation and exposure standards are established using uncertainty factors or safety factors of 5 to 10 or more. On occasion animal no-observable-effect-levels (NOEL) are used to determine these limits where human results are unavailable. An additional approach, typically used by the TLV committee (USA) in determining respiratory standards for this group of chemicals, has been to assign ceiling values (TLV C) to rapidly acting irritants and to assign short-term exposure limits (TLV STELs) when the weight of evidence from irritation, bioaccumulation and other endpoints combine to warrant such a limit. In contrast the MAK Commission (Germany) uses a five-category system based on intensive odour, local irritation, and elimination half-life. However this system is being replaced to be consistent with the European Union (EU) Scientific Committee for Occupational Exposure Limits (SCOEL); this is more closely allied to that of the USA.
OSHA (USA) concluded that exposure to sensory irritants can:

- cause inflammation
- cause increased susceptibility to other irritants and infectious agents
- lead to permanent injury or dysfunction
- permit greater absorption of hazardous substances and
- acclimate the worker to the irritant warning properties of these substances thus increasing the risk of overexposure.

8.2. Exposure controls

8.2.1. Appropriate engineering controls	For molten materials: Provide mechanical ventilation; in general such ventilation should be provided at compounding/ converting areas and at fabricating/ filling work stations where the material is heated. Local exhaust ventilation should be used over and in the vicinity of machinery involved in handling the molten material. Keep dry!! Processing temperatures may be well above boiling point of water, so wet or damp material may cause a serious steam explosion if used in unvented equipment.

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	Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection. The basic types of engineering controls are: Process controls which involve changing the way a job activity or process is done to reduce the risk. Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use. Employers may need to use multiple types of controls to prevent employee overexposure. General exhaust is adequate under normal operating conditions. Local exhaust ventilation may be required in specific circumstances. If risk of overexposure exists, wear approved respirator. Correct fit is essential to obtain adequate protection. Provide adequate ventilation in warehouse or closed storage areas. Air contaminants generated in the workplace possess varying "escape" velocities which, in turn, determine the "capture velocities" of fresh circulating air required to effectively remove the contaminant.

Type of Contaminant:	Air Speed:
solvent, vapours, degreasing etc., evaporating from tank (in still air).	0.25-0.5 m/s (50-100 f/min)
aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer transfers, welding, spray drift, plating acid fumes, pickling (released at low velocity into zone of active generation)	0.5-1 m/s (100-200 f/min.)
direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion)	1-2.5 m/s (200-500 f/min.)
grinding, abrasive blasting, tumbling, high speed wheel generated dusts (released at high initial velocity into zone of very high rapid air motion).	2.5-10 m/s (500-2000 f/min.)

Within each range the appropriate value depends on:

Lower end of the range	Upper end of the range
1: Room air currents minimal or favourable to capture	1: Disturbing room air currents
2: Contaminants of low toxicity or of nuisance value only.	2: Contaminants of high toxicity
3: Intermittent, low production.	3: High production, heavy use
4: Large hood or large air mass in motion	4: Small hood-local control only

Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 1-2 m/s (200-400 f/min) for extraction of solvents generated in a tank 2 meters distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used.

8.2.2. Personal protection	
Eye and face protection	‣ Safety glasses with side shields. ‣ Chemical goggles. ‣ Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59], [AS/NZS 1336 or national equivalent]
Skin protection	See Hand protection below
Hands/feet protection	‣ Wear chemical protective gloves, e.g. PVC. ‣ Wear safety footwear or safety gumboots, e.g. Rubber
Body protection	See Other protection below
Other protection	‣ Overalls. ‣ P.V.C apron. ‣ Barrier cream. ‣ Skin cleansing cream. ‣ Eye wash unit.

Respiratory protection

Type A-P Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Required Minimum Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
up to 10 x ES	A P1 Air-line*	- -	A PAPR-P1 -
up to 50 x ES	Air-line**	A P2	A PAPR-P2
up to 100 x ES	-	A P3	-
		Air-line*	-
100+ x ES	-	Air-line**	A PAPR-P3

* - Negative pressure demand ** - Continuous flow

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A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO2), G = Agricultural chemicals, K = Ammonia(NH3), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

- Cartridge respirators should never be used for emergency ingress or in areas of unknown vapour concentrations or oxygen content.
- The wearer must be warned to leave the contaminated area immediately on detecting any odours through the respirator. The odour may indicate that the mask is not functioning properly, that the vapour concentration is too high, or that the mask is not properly fitted. Because of these limitations, only restricted use of cartridge respirators is considered appropriate.
- Cartridge performance is affected by humidity. Cartridges should be changed after 2 hr of continuous use unless it is determined that the humidity is less than 75%, in which case, cartridges can be used for 4 hr. Used cartridges should be discarded daily, regardless of the length of time used

8.2.3. Environmental exposure controls

See section 12

SECTION 9 Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance	Rosin is a solid resin obtained from pines and some other plants, mostly conifers, produced by heating fresh liquid resin to vapourise the volatile liquid (terpene) components.Solidified resin from which the volatile terpene components have been removed by distillation is known as rosin. Typical rosin is a transparent or translucent mass, with a vitreous fracture and a faintly yellow or brown colour, non-odorous or having only a slight turpentine odor and taste. Rosin is insoluble in water, mostly soluble in alcohol, essential oils, ether and hot fatty oils, and softens and melts under the influence of heat, and burns with a bright but smoky flame. Solid resins are delivered as prills, flakes, pellets, or in drums (cast solid).They are brittle materials prone to create dust during handling. These combustible dusts present a fire or explosion hazard when dispersed in air or other gaseous oxidiser. This may lead to violent explosions if ignited Rosin consists of a complex mixture of different substances including organic acids named the resin acids. These are closely related to the terpenes, and derive from them through partial oxidation. Resin acids can be dissolved in alkalis to form resin soaps, from which the purified resin acids are regenerated by treatment with acids. Resin acid refers to mixtures of several related carboxylic acids, primarily abietic-type and pimaric-type acids, found in tree resins. Nearly all resin acids have the same basic skeleton: three fused rings having the empirical formula C19H29COOH. The structure of abietic compounds differ only in the position of the conjugated double bond system. This feature influences their chemical reactivity. Resin acids are tacky, yellowish gums that are water-insoluble. They are used to produce soaps for diverse applications, but their use is being displaced increasingly by synthetic acids such as 2-ethylhexanoic acid or petroleum-derived naphthenic acids. Resin acids are protectants and wood preservatives that are produced by parenchymatous epithelial cells that surround the resin ducts in trees from temperate coniferous forests. The resin acids are formed when two-carbon and three-carbon molecules couple with isoprene building units to form monoterpenes (volatile), sesquiterpenes (volatile), and diterpenes (nonvolatile) structures. Oleoresin in pines is defined as pine gum, which is the nonaqueous secretion of resin acids. The production of oleoresin by conifer species is an important component of the defense response against insect attack and fungal pathogen infection. dissolved in a terpene hydrocarbon oil, which is produced in or exuded from the intercellular resin ducts of a living tree. The viscous oleoresin secretion is composed of a complex mixture of terpenoids, consisting of roughly equal parts of volatile turpentine and rosin (also known as diterpene resin acids). Pines contain numerous vertical and radial resin ducts scattered throughout the entire wood. The accumulation of resin in the heartwood and resin ducts causes a maximum concentration in the base of the older trees. Resin in the sapwood, however, is less at the base of the tree and increases with height. The commercial manufacture of wood pulp grade chemical cellulose using the kraft chemical pulping processes releases resin acids. The Kraft process is conducted under strongly basic conditions of sodium hydroxide, sodium sulfide and sodium hydrosulfide, which neutralizes these resin acids, converting them to their respective sodium salts, sodium abietate, ((CH3)4C15H17COONa) sodium pimarate ((CH3)3(CH2)C15H23COONa) and so on. In this form, the sodium salts are insoluble and, being of lower density than the spent pulping process liquor, float to the surface of storage vessels during the process of concentration, as a somewhat gelatinous pasty fluid called kraft soap, or resin soap. Kraft soap can be reneutralized with sulfuric acid to restore the acidic forms abietic acid, palmitic acid, and related resin acid components. This refined mixture is called tall oil. Other major components include fatty acids and unsaponifiable sterols. Resin acids, because of the same protectant nature they provide in the trees where they originate, also impose toxic implications on the effluent treatment facilities in pulp manufacturing plants. Furthermore, any residual resin acids that pass the treatment facilities add toxicity to the stream discharged to the receiving waters. Alkali metal salts of wood rosin are amphiphilic and in certain concentrations in water exhibit mesophase behaviour. Yellow

Physical state	Non Slump Paste	**Relative density (Water = 1)**	Not Available
Odour	Not Available	**Partition coefficient n-octanol / water**	Not Available
Odour threshold	Not Available	**Auto-ignition temperature (°C)**	Not Available
pH (as supplied)	Not Available	**Decomposition temperature (°C)**	Not Available
Melting point / freezing point (°C)	Not Available	**Viscosity (cSt)**	Not Available
Initial boiling point and boiling range (°C)	Not Available	**Molecular weight (g/mol)**	Not Available
Flash point (°C)	Not Available	**Taste**	Not Available
Evaporation rate	Not Available BuAC = 1	**Explosive properties**	Not Available
Flammability	Not Available	**Oxidising properties**	Not Available
Upper Explosive Limit (%)	Not Available	**Surface Tension (dyn/cm or mN/m)**	Not Available
Lower Explosive Limit (%)	Not Available	**Volatile Component (%vol)**	Not Available
Vapour pressure (kPa)	Not Available	**Gas group**	Not Available

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Solubility in water	Not Applicable	**pH as a solution (1%)**	Not Available
Vapour density (Air = 1)	Not Available	**VOC g/L**	Not Available
Nanoform Solubility	Not Available	**Nanoform Particle Characteristics**	Not Available
Particle Size	Not Available		

9.2. Other information

Not Available

SECTION 10 Stability and reactivity

10.1.Reactivity	See section 7.2
10.2. Chemical stability	Product is considered stable and hazardous polymerisation will not occur.
10.3. Possibility of hazardous reactions	See section 7.2
10.4. Conditions to avoid	See section 7.2
10.5. Incompatible materials	See section 7.2
10.6. Hazardous decomposition products	See section 5.3

SECTION 11 Toxicological information

11.1. Information on toxicological effects

Inhaled	The material is not thought to produce adverse health effects or irritation of the respiratory tract (as classified by EC Directives using animal models). Nevertheless, good hygiene practice requires that exposure be kept to a minimum and that suitable control measures be used in an occupational setting. Inhalation hazard is increased at higher temperatures.
Ingestion	The material has **NOT** been classified by EC Directives or other classification systems as "harmful by ingestion". This is because of the lack of corroborating animal or human evidence. The material may still be damaging to the health of the individual, following ingestion, especially where pre-existing organ (e.g liver, kidney) damage is evident. Present definitions of harmful or toxic substances are generally based on doses producing mortality rather than those producing morbidity (disease, ill-health). Gastrointestinal tract discomfort may produce nausea and vomiting. In an occupational setting however, ingestion of insignificant quantities is not thought to be cause for concern.
Skin Contact	Evidence exists, or practical experience predicts, that the material either produces inflammation of the skin in a substantial number of individuals following direct contact, and/or produces significant inflammation when applied to the healthy intact skin of animals, for up to four hours, such inflammation being present twenty-four hours or more after the end of the exposure period. Skin irritation may also be present after prolonged or repeated exposure; this may result in a form of contact dermatitis (nonallergic). The dermatitis is often characterised by skin redness (erythema) and swelling (oedema) which may progress to blistering (vesiculation), scaling and thickening of the epidermis. At the microscopic level there may be intercellular oedema of the spongy layer of the skin (spongiosis) and intracellular oedema of the epidermis. The material may accentuate any pre-existing dermatitis condition Skin contact is not thought to have harmful health effects (as classified under EC Directives); the material may still produce health damage following entry through wounds, lesions or abrasions.
Eye	Evidence exists, or practical experience predicts, that the material may cause eye irritation in a substantial number of individuals and/or may produce significant ocular lesions which are present twenty-four hours or more after instillation into the eye(s) of experimental animals. Repeated or prolonged eye contact may cause inflammation characterised by temporary redness (similar to windburn) of the conjunctiva (conjunctivitis); temporary impairment of vision and/or other transient eye damage/ulceration may occur.
Chronic	Long-term exposure to the product is not thought to produce chronic effects adverse to health (as classified by EC Directives using animal models); nevertheless exposure by all routes should be minimised as a matter of course. Rosin (colophany) has caused allergic contact dermatitis in solderers using resin flux-cored solders, can be a sensitiser for strings players, and has caused dermatitis after use in adhesive tapes [*NIOSHTEC*]. It is found in many products that commonly come in contact with the skin, including cosmetics, sunscreens, veterinary medications, adhesives, sealants, polishes, paints and oils. Industrial use of rosins (both natural and modified) is common and they are found in such products as printing inks, cutting fluids, corrosion inhibitors and surface coatings. High-quality gloss paper may also be coated with rosin or its derivatives. The main component of rosin is abietic acid, which by itself is non-sensitising. Several allergens have been isolated from rosin; these include 15-hydroperoxyabietic acid (15-HPA) and 15-hydroperoxydehydroabietic acid (15-HPDA), a peroxide of dehydroabietic acid. In animal allergic-challenge testing, these two substances are cross-reactive despite differences in molecular weight and unsaturation. Both substances react via a radical mechanism generating structurally similar molecules which give rise to antigens producing the allergic reaction. *Gafvert et al: Arch Dermatol Res 284; 1992; pp 409-413* For a better understanding of the mechanisms of contact allergic reactions, the patterns of cross-reactivity between different resin acid oxidation products were studied. The 13,14(a)-epoxide and the 13,14(b)-epoxide of abietic acid and 15-HPDA are contact allergens in experimental studies. The b-epoxide of abietic acid has been detected in gum rosins. Cross reactivity has been observed between the a - and b- epoxides and also between the epoxides and 15-HPA (and also between 15-HPDA and 15-HPA). This can be explained if 15-HPA forms an epoxide which then reacts with skin protein to generate the complete antigen. Cross-reactivity between the two hydroperoxides might be preceded by the formation of similar alkoxy radicals which further react with skin protein. Cross-reactivity patterns of resin oxidation products indicate that 15-HPA may react with skin proteins either as a radical or as an epoxide, thus generating different antigens. *Gafvert et al: Chemical Research in Toxicology; 1994; pp 260-266* Esterification of rosin, with polyalcohols for example, reduces allergenic activity although some individuals still are allergic to the polyester.

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	Reduced or diminished reaction to glycerol- and pentaerythritol- esterified rosins, is probably due to the formation of larger molecules (with reduced bioavailability). Methyl ester of rosins, however, have molecular weights of similar magnitude to the parent rosin and when both are tested in sensitised patients, there is little difference in reactivity. *Shao et al: Contact Dermatitis 28; 1993; pp 229-234* Patch tests conducted using methyl resinate produced a lower level of response than similar tests on the same resin allergic individuals, conducted with glycerol, pentaerythritol and propylene glycol esters of rosin. It was not possible to determine whether those individuals who were methyl resin positive were cross-sensitised or were reacting to a non-specific irritant effect *Private Communication* The main compound formed in glycerol-modified rosins is glyceryl triabietate; lesser amounts of the monoabietate and diabietate are also formed. Whilst the triabietate elicits no or low allergenic activity, the monoabietate has been identified as a contact allergen. Some individuals react to glycerol-modified rosins: both unmodified abietic acid and the monoabietate have been identified in these modified rosins. *Gafvert et al. Contact Dermatitis; 31 1994; pp 11-17* Rosin modified with fumaric acid or maleic anhydride is often used in paper size. A major product of the paper size in the modification of the rosin is fumaropimaric acid (FPA) which is formed by Diels-Alder addition of fumaric acid to levopimaric acid (l-abietic anhydride), another of the major components of rosin. The allergenic activity of isomers of FPA, tested in guinea pigs is low but maybe present. After prolonged heating, however, FPA is converted to maleopimaric acid (MPA). MPA has been shown to be a potent allergen in previous studies. MPA also forms when abietic acid and fumaric acid are heated together at 220 deg. C and is present in commercially available fumaric acid- modified rosins. Free abietic acid has also been detected in these modified rosins. Fumaric acid-modified rosins were shown to elicit positive test results in guinea pigs sensitised to MPA. *Gafvert et al: Nordic Pulp and Paper Research Journal 10: 1995; 139-144* Administration of adipic acid to experimental animals has produced patchy livers, irritation of directly exposed organs, haemorrhagic lungs and symptoms of acidosis. Subchronic exposures in rats produced symptoms of toxicity including depression, dyspnea, ataxia and convulsions. No evidence of toxicity was found on oral administration of 100 mg/kg adipic acid per day to human subjects. [Center for Chemical Hazard Assessment, Report SRC TR 81-519, 1981] Products of metabolism include urea, glutaminic acid, lactic acid, beta-ketoadipic acid and citric acid. The presence of beta-ketoadipic acid provides evidence for beta-oxidation mechanisms. [Rusoff etal, Toxicology Applied Pharmacology, 2, pp 316-330, 1960]

8341 No Clean Flux Paste	**TOXICITY**	**IRRITATION**
	Not Available	Not Available
rosin, hydrogenated	**TOXICITY**	**IRRITATION**
	dermal (rat) LD50: >2000 mg/kg[1]	Eye: no adverse effect observed (not irritating)[1]
	Oral (Rat) LD50: >1000 mg/kg[1]	Skin: no adverse effect observed (not irritating)[1]
adipic acid	**TOXICITY**	**IRRITATION**
	Dermal (rabbit) LD50: >7940 mg/kg[2]	Eye (rabbit): 20 mg/24h-moderate
	Inhalation(Rat) LC50: >7.7 mg/l4h[2]	
	Oral (Mouse) LD50; 1900 mg/kg[2]	
1H-benzotriazole	**TOXICITY**	**IRRITATION**
	Dermal (rabbit) LD50: >10000 mg/kg[2]	Eye (rabbit): moderate *
	Inhalation(Rat) LC50: 1.4 mg/L4h[2]	Eye: adverse effect observed (irritating)[1]
	Oral (Rat) LD50: ~500 mg/kg[1]	Skin (rabbit): slight *
		Skin: no adverse effect observed (not irritating)[1]
Legend:	*1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2. Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances*	

8341 No Clean Flux Paste	No evidence of a sensitization response was observed in the Gum roins key study, a guideline Local Lymph Node Assay conducted in mice, or in ten supporting studies conducted in guinea pigs according to the GPMT or Buehler methods. Gum Rosin is not classified for dermal sensitization according to the UN Globally Harmonized System of Classification and Labelling of Chemicals (GHS). Gum Rosin is currently classified for Skin Sensitization according to Annex I to Directive 67/548/EEC as R43: May cause sensitization by skin contact. Gum Rosin is also classified according to EU Classification, Labelling and Packaging of Substances and Mixtures (CLP) Regulation (EC) No. 1272/2008. As part of the harmonized translation between Directive 67/548/EEC and EU CLP Regulation (EC) No. 1272/2008, Table 3.1 of EU CLP Regulation (EC) No. 1272/2008 classifies Gum Rosin as “Skin Sensitizer Category 1” and assigns the hazard statement H317: May cause an allergic skin reaction. Table 3.2 of EU CLP Regulation (EC) No. 1272/2008 contains a list of harmonized classifications and labelling of hazardous substances from Annex I to Directive 67/548/EEC. Gum Rosin is assigned the risk phrase R43: May cause sensitization by skin contact in Table 3.2. Subsequent evaluation determined that the single positive study for Gum Rosin was actually conducted with an oxidized form of the test material. Several esters of Rosin have been tested using similar protocols with similar results. When the Rosin esters were heated beyond the specified protocol, the oxidized material caused a positive sensitization response. When those same esters were retested using a different protocol which did not cause oxidation, all sensitization responses were negative. While the oxidized form of Gum Rosin should be considered a skin sensitizer, the recommendation is made to declassify non-oxidized Gum Rosin (CAS # 8050-09-7). Different rosin types are used interchangeably and are often chemically modified.. Colophony (rosin) is the nonvolatile fraction of the exudates from coniferous trees, and its main constituent is abietic acid. Abietic acid has been described as the allergenic constituent. Because it is not an electrophile, its sensitizing capacity was questioned when investigations regarding the allergenic properties of colophony started many years ago. It was found that highly purified abietic acid is nonallergenic but rapidly autooxidises forming a hydroperoxide which subsequently was identified as a major allergen of colophony . A variety of other oxidation products from abietic acid and dehydroabietic acid (the other major resin acid in colophony) were isolated and identified, some of which were shown to be sensitizers in guinea pig studies. Clinical investigations have shown that patch testing with the hydroperoxide detects about 50% of the patients with contact allergy to colophony. Abietic acid,a rosin acid, is converted into a highly reactive hydroperoxide by contact with air. Unmodified colophony is a complex mixture of diterpenoid acids (i.e., resin acids, ca. 90%), diterpene alcohols, aldehydes, and hydrocarbons To cause sensitization, a chemical must bind to macromolecules (proteins) in the skin (producing so-called haptenation). Hydroperoxy resin acids are dermal sensitizers, with haptenation thought to occur via radical mechanisms. Conjugation of L-lysine to the resin is predicted, with a Schiff base (or imine) linkage formed between the C-7 of the resin and the free amino group of lysine. Resin acids accumulate in the plasma membrane, a non-aqueous environment apparently conducive to conjugation of hydroperoxy resin acids with lysine side chains of

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	membrane proteins, through covalent binding. Such binding might lead to interaction with immune cells having resin acid specificity. The haptenation mechanism may be involved in allergic contact dermatitis and occupational asthma observed from exposure to resin acid solids and aerosols. For a better understanding of the mechanisms of contact allergic reactions, the patterns of cross-reactivity between different resin acid oxidation products were studied. The 13,14(alpha)-epoxide and the 13,14(beta)-epoxide of abietic acid and 15-hydroperoxydehydroabietic acid (15-HPDA) were shown in experimental sensitization studies to be contact allergens. Cross-reactivity was observed between the alpha- and beta-epoxides and also between the epoxides and the previously identified rosin allergen 15-hydroperoxyabietic acid (15-HPA). This indicates that 15-HPA may form an epoxide which then reacts with skin protein to generate the complete antigen. 15-HPA and 15-HPDA cross-reacted as well. This can be explained by the formation of similar alkoxy radicals from both hydroperoxides which further react with skin protein. Cross-reactivity patterns of the resin acid oxidation products indicate that 15-HPA may react with skin proteins either as a radical or as an epoxide, thus generating different antigens. The presence in rosin of the epoxides of abietic acid was also studied. The beta-epoxide was detected in gum rosin. Moreover, the epoxides elicited reactions in rosin-allergic individuals. Thus, the 13,14(beta)-epoxide of abietic acid was identified as a new, important rosin allergen.
ROSIN, HYDROGENATED	No significant acute toxicological data identified in literature search.
ADIPIC ACID	Non-mutagenic* Draize Eye Irritation Test: Rabbit, Score 18.2/110 - moderately irritating. Skin irritation (rabbit): 4 hr (FSHA); 0.0 on an scale of 8.0 - non-irritating.* Non-sensitising to rabbit skin * * Supreme Resources MSDS Adipic acid: **Acute toxicity:** In limited studies in animals and humans it was shown that adipic acid is absorbed after oral administration, partially metabolized to various metabolites and CO2 which are excreted via urine and breath, respiration. None of the studies was conducted according to GLP. Adipic acid is of very low acute toxicity. Clinical signs at lethal doses included acute dilatation of the heart and acute congestive hyperaemia, ulceration of glandular stomach (bleeding-corrosive gastritis), intestinal atony, pale liver and reddening of intestinal mucosa. In an inhalation test similar to OECD TG 403 in rats neither mortality nor symptoms were observed during and after 4 hour exposure to 7700 mg/m3 of adipic acid. Reduced appetite and activity were the only effects reported following occlusive dermal administration of 7940 mg/kg bw of adipic acid to 2 rabbits for 24 hours. In rabbits, 50 % adipic acid suspensions were slightly irritating to the intact skin and moderately irritating to scarified skin. The neat material was a severe eye irritant in rabbits, with symptoms being reversible within 16 days. Respiratory irritation in animals is not sufficiently examined. Workers exposed over an extensive period (average. 9.2 years) complained of respiratory irritation at adipic acid concentrations of 0.47-0.79 mg/m3. Due to the acidic character of the substance, a local irritation potential is plausible. Despite the wide dispersive use of adipic acid, only very few cases of skin or respiratory tract sensitisation reactions are reported in humans. A sensitisation study in animals according to validated guidelines is not available. Overall, sensitisation is not expected for adipic acid. **Repeat dose toxicity:** There is no repeated inhalation toxicity study with histopathological examination of the nose available. Systemic effects after repeated inhalation have not been investigated in fully valid studies. There are no studies on repeated dermal application available. In a limited 2-year oral study adipic acid was of low repeated dose toxicity, however it was not tested according to modern standards. The NOAEL was 1 % for male rats (approx. 750 mg/kg bw/day) and higher doses (3 and 5 %) caused body weight retardation with no indication of specific target organ toxicity. The NOAEL for female rats was 1 % (approx. 750 mg/kg bw/day), the highest dose tested in females. In one volunteer no overt toxic symptoms were seen after oral administration of 7 g adipic acid per day for 10 days. **Genotoxicity:** A variety of mutagenicity tests in vitro and in vivo have failed to demonstrate that adipic acid possesses genotoxic potential. A number of good quality Ames tests in *Salmonella typhimurium* similar to OECD TG 471 and an examination of chromosome damage in human lung cells in culture produced negative results. In gavage studies in male rats it did not induce chromosome damage in the bone marrow or dominant lethal mutations in a dose-response or time-trend pattern. **Carcinogenicity:** Adipic acid was not carcinogenic in a limited two-years feeding study where male rats were fed with up to 5 % (3750 mg/kg bw/day) adipic acid and female rats with 1 % (750 mg/kg bw/day). **Reproductive toxicity:** No specific studies on fertility have been conducted. In a two-year feeding study in rats histopathological examination of testes, ovaries, and uterus revealed no evidence of an adverse effect on the reproductive organs up to the highest doses tested (males approx. 3750 mg/kg bw/day, females approx. 750 mg/kg bw/day). Based on the available data there is no reason to expect specific reproductive toxicity of adipic acid. **Developmental toxicity:** Adipic acid was not embryo- or foetotoxic and not teratogenic up to the highest tested doses of 288, 263, and 250 mg/kg bw/day via oral administration to rats, mice, and rabbits, respectively. In none of these studies signs of maternal toxicity have been observed and the highest dose was well below the limit dose of 1000 mg/kg bw which would be a precondition for a fully valid negative study. In view of the low systemic toxicity of the compound, however, this endpoint seems to be adequately covered despite the limitations of the studies
1H-BENZOTRIAZOLE	Bacterial mutagenicity: E. coli positive. Ames positive; HGPRT negative; micronuclues test (mouse) negative **** * [Ciba Geigy] ** [Bayer] *** Merck **** Benzotriazoles Coalition Synthetic Organic Chemical Manufacturers Association December, 2001
ADIPIC ACID & 1H-BENZOTRIAZOLE	Asthma-like symptoms may continue for months or even years after exposure to the material ends. This may be due to a non-allergic condition known as reactive airways dysfunction syndrome (RADS) which can occur after exposure to high levels of highly irritating compound. Main criteria for diagnosing RADS include the absence of previous airways disease in a non-atopic individual, with sudden onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. Other criteria for diagnosis of RADS include a reversible airflow pattern on lung function tests, moderate to severe bronchial hyperreactivity on methacholine challenge testing, and the lack of minimal lymphocytic inflammation, without eosinophilia. RADS (or asthma) following an irritating inhalation is an infrequent disorder with rates related to the concentration of and duration of exposure to the irritating substance. On the other hand, industrial bronchitis is a disorder that occurs as a result of exposure due to high concentrations of irritating substance (often particles) and is completely reversible after exposure ceases. The disorder is characterized by difficulty breathing, cough and mucus production. The material may produce moderate eye irritation leading to inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis.

Acute Toxicity	✗	**Carcinogenicity**	✗
Skin Irritation/Corrosion	✗	**Reproductivity**	✗
Serious Eye Damage/Irritation	✓	**STOT - Single Exposure**	✗
Respiratory or Skin sensitisation	✗	**STOT - Repeated Exposure**	✗
Mutagenicity	✗	**Aspiration Hazard**	✗

Legend: ✗ *– Data either not available or does not fill the criteria for classification*
✓ *– Data available to make classification*

11.2 Information on other hazards

11.2.1. Endocrine Disruption Properties

Many chemicals may mimic or interfere with the body s hormones, known as the endocrine system. Endocrine disruptors are chemicals that can interfere with endocrine (or hormonal) systems. Endocrine disruptors interfere with the synthesis, secretion, transport, binding, action, or elimination of natural hormones in the body. Any system in the body controlled by hormones can be derailed by hormone disruptors. Specifically, endocrine disruptors may be associated with the development of learning disabilities, deformations of the body various cancers and sexual development problems. Endocrine disrupting chemicals cause adverse effects in animals. But limited scientific information exists on potential health problems in humans. Because people are typically exposed to multiple endocrine disruptors at the same time, assessing public health effects is difficult.

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11.2.2. Other Information

See Section 11.1

SECTION 12 Ecological information

12.1. Toxicity

8341 No Clean Flux Paste	**Endpoint**	**Test Duration (hr)**	**Species**	**Value**	**Source**
	Not Available	Not Available	Not Available	Not Available	Not Available
rosin, hydrogenated	**Endpoint**	**Test Duration (hr)**	**Species**	**Value**	**Source**
	NOEC(ECx)	96h	Algae or other aquatic plants	0.013mg/l	2
	EC50	72h	Algae or other aquatic plants	>10<20mg/l	2
	LC50	96h	Fish	1.5mg/l	2
	EC50	96h	Algae or other aquatic plants	0.031mg/l	2
	EC50	48h	Crustacea	3.8mg/l	2
adipic acid	**Endpoint**	**Test Duration (hr)**	**Species**	**Value**	**Source**
	LC50	96h	Fish	97mg/l	2
	EC50	48h	Crustacea	85.7mg/l	1
	EC50	72h	Algae or other aquatic plants	31.3mg/l	1
	NOEC(ECx)	504h	Crustacea	6.3mg/l	2
	EC50	96h	Algae or other aquatic plants	26.6mg/l	1
1H-benzotriazole	**Endpoint**	**Test Duration (hr)**	**Species**	**Value**	**Source**
	BCF	1008h	Fish	1.1-3	7
	EC50(ECx)	48h	Crustacea	20mg/l	Not Available
	EC50	72h	Algae or other aquatic plants	29mg/l	2
	EC50	48h	Crustacea	20mg/l	Not Available
	LC50	96h	Fish	25mg/l	Not Available
Legend:	*Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data*				

On the basis of available evidence concerning either toxicity, persistence, potential to accumulate and or observed environmental fate and behaviour, the material may present a danger, immediate or long-term and /or delayed, to the structure and/ or functioning of natural ecosystems.
Toxic to soil organisms.
For adipic acid
log Kow: 0.08
Half-life (hr) air: 4.4
Half-life (hr) H2O surface water: 3.5
Henry's atm m3 /mol: 9.40E-07
BOD 5: 0.598,36%
COD: 1.38
ThOD: 1.423
Environmental fate:
pKa values of 4.34 and 5.44 indicate that under environmental conditions adipic acid is largely deprotonated.
Adipic acid is not expected to hydrolyse under environmental conditions.
According to a Mackay calculation level I the favorite target compartment of the substance (uncharged molecule) is water with 97 %. It has to be considered, that at very low concentrations of adipic acid expected in the environment, the substance is mostly present as anion (i.e. deprotonated). As anions are neither subject to volatilisation nor to adsorption, the hydrosphere is also the target compartment for the deprotonated molecule. The Henry s law constant of 9.7 × 10-7.Pa m3 mol-1 (Bond method) and of 8.8 × 10-2 Pa.m3 mol-1 (ratio of vapour pressure versus solubility) at 25 C indicates that the compound has a low potential for volatilisation from surface waters. The calculated half-life of adipic acid in air due to indirect photodegradation is t1/2 = 2.9 days.
Adipic acid is readily biodegradable (MITI, comparable to OECD TG 301C: biodegradation 68 - 90 % after 14 days, OECD TG 301B: 91 % after 28 days, closed bottle test OECD TG 301D: 83 % after 30 days).
The bioconcentration factor BCF = 3 for adipic acid calculated from the octanol-water partition coefficient indicates that there is only a low potential for bioaccumulation in aquatic organisms. With a calculated Koc value of 22, adipic acid can be regarded as a substance without geoaccumulation potential.
Terrestrial Fate: If released on land, adipic acid will leach into the ground and probably biodegrade. While adipic acid is readily biodegraded, no degradability data were found for soil systems.
Aquatic Fate: If released into water, adipic acid will readily biodegrade (half-life 3.5 days). Adsorption to sediment and volatilization should not be significant.
Atmospheric Fate: Due to its polar nature, adipic acid released into the atmosphere will be primarily associated with aerosols and subject to gravitational settling. Any vapor phase adipic acid will also degrade by reaction with photochemically produced hydroxyl radicals (vapour phase half-life 4.4 days).
Bioaccumulation: not sig
Anaerobic effects: sig degrad
Degradation Biological: readily degraded
processes Abiotic: dissoc,Rxn OH*
Ecotoxicity:
Fish LC50 (96 h): 88-97 mg/l
Fish LC50 (96 h): Danio rerio >1000 mg/l (pH 7.4-7.7)
Daphnia magna EC50 (48 h): 85.6 mg/l
As the pH in the test solutions was in the range of 4 (500 mg/l) to 7.7 (15.6 mg/l), pH related effects on the daphnids cannot be excluded.

Continued...

Algae EbC50 (96 h): *Desmodesmus subspicatus* 26.6 mg/l ;(72 h) was 31.3 mg/l. (growth inhibition)
The pH for the concentration of the EC50 was 6.0 at test begin and 8.2 after 96 h. Therefore, it can be concluded that the effects found in this study are likely not caused by pH effects.
No tests are available on chronic toxicity of adipic acid.
Expected to be biodegradable
Based on the acute aquatic toxicity data on three trophic levels (fish, *Daphnia*, algae), a Predicted No Effect Concentration (PNECaqua) can be calculated with an assessment factor of 1000. Using the lowest acute effect concentration, the 96 h-EC50 of 26.6 mg/l of *Desmodesmus subspicatus*, a PNEC-aqua of 27 ug/l was determined.
for rosins:
Environmental fate:
Resin (rosin) acids, a class of wood extractives, are potential toxic constituents in many pulp and paper mill effluents. The rosin acid components are principally (~70%) composed of the abietic-type (e.g., abietic, dehydroabietic, neoabietic acids) and pimaric-type carboxylic acids (simplified chemical formulas C20H30O2 or C19H29COOH). Commercially, the manufacture of wood pulp grade chemical cellulose using the Kraft chemical pulping processes releases these resin acid constituents from rosin. Laboratory and field studies evaluating pulp mill waste streams confirm that the wood-derived resin acids will readily biodegrade under both aerobic and anaerobic conditions in water and sediments, although the rate of degradation appears quite variable depending on site conditions.
In water, the complete biodegradation of abietic acid was shown to occur within a 7 day period. Resin acids in both river waters and sediment associated with a pulp mill were measured, and results indicated variable amounts of degradation of abietic, isopimaric, and pimaric acids, among others. Variations in the water column distributions reflected both degradation of the more labile resin acids and redistribution of the resin acids between aqueous, colloid and sediment phases. Resin acids (RA) and their aromatised derivative retene can be long-lasting sources to expose benthic biota. Dredging or other human actions can liberate these potential toxicants, even from deep sediments, to an aqueous phase with harmful consequences to aquatic species.
Ecotoxicity:
Fish 96 h 100-200 mg/l
Daphnia magna EC50 (48 h) 238-479 mg/l
Algae EC50 (72 h): Selenastrum capricornutum185-217 mg/l

12.2. Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
adipic acid	LOW	LOW
1H-benzotriazole	HIGH	HIGH

12.3. Bioaccumulative potential

Ingredient	Bioaccumulation
adipic acid	LOW (LogKOW = 0.08)
1H-benzotriazole	LOW (BCF = 15)

12.4. Mobility in soil

Ingredient	Mobility
adipic acid	LOW (KOC = 21.48)
1H-benzotriazole	LOW (KOC = 996.2)

12.5. Results of PBT and vPvB assessment

	P	B	T
Relevant available data	Not Available	Not Available	Not Available
PBT	✗	✗	✗
vPvB	✗	✗	✗

PBT Criteria fulfilled?	No
vPvB	No

12.6. Endocrine Disruption Properties

The evidence linking adverse effects to endocrine disruptors is more compelling in the environment than it is in humans. Endocrine distruptors profoundly alter reproductive physiology of ecosystems and ultimately impact entire populations. Some endocrine-disrupting chemicals are slow to break-down in the environment. That characteristic makes them potentially hazardous over long periods of time. Some well established adverse effects of endocrine disruptors in various wildlife species include; eggshell-thinning, displayed of characteristics of the opposite sex and impaired reproductive development. Other adverse changes in wildlife species that have been suggested, but not proven include; reproductive abnormalities, immune dysfunction and skeletal deformaties.

12.7. Other adverse effects

Not Available

SECTION 13 Disposal considerations

13.1. Waste treatment methods

Product / Packaging disposal	▸ **DO NOT** allow wash water from cleaning or process equipment to enter drains. ▸ It may be necessary to collect all wash water for treatment before disposal. ▸ In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first. ▸ Where in doubt contact the responsible authority. ▸ Recycle wherever possible or consult manufacturer for recycling options. ▸ Consult State Land Waste Authority for disposal. ▸ Bury or incinerate residue at an approved site. ▸ Recycle containers if possible, or dispose of in an authorised landfill.
Waste treatment options	Not Available
Sewage disposal options	Not Available

SECTION 14 Transport information

Continued...

Labels Required

Marine Pollutant	NO
HAZCHEM	Not Applicable

Land transport (ADR): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

14.1. **UN number**	Not Applicable
14.2. **UN proper shipping name**	Not Applicable
14.3. **Transport hazard class(es)**	Class: Not Applicable Subrisk: Not Applicable
14.4. **Packing group**	Not Applicable
14.5. **Environmental hazard**	Not Applicable
14.6. **Special precautions for user**	Hazard identification (Kemler): Not Applicable Classification code: Not Applicable Hazard Label: Not Applicable Special provisions: Not Applicable Limited quantity: Not Applicable Tunnel Restriction Code: Not Applicable

Air transport (ICAO-IATA / DGR): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

14.1. **UN number**	Not Applicable
14.2. **UN proper shipping name**	Not Applicable
14.3. **Transport hazard class(es)**	ICAO/IATA Class: Not Applicable ICAO / IATA Subrisk: Not Applicable ERG Code: Not Applicable
14.4. **Packing group**	Not Applicable
14.5. **Environmental hazard**	Not Applicable
14.6. **Special precautions for user**	Special provisions: Not Applicable Cargo Only Packing Instructions: Not Applicable Cargo Only Maximum Qty / Pack: Not Applicable Passenger and Cargo Packing Instructions: Not Applicable Passenger and Cargo Maximum Qty / Pack: Not Applicable Passenger and Cargo Limited Quantity Packing Instructions: Not Applicable Passenger and Cargo Limited Maximum Qty / Pack: Not Applicable

Sea transport (IMDG-Code / GGVSee): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

14.1. **UN number**	Not Applicable
14.2. **UN proper shipping name**	Not Applicable
14.3. **Transport hazard class(es)**	IMDG Class: Not Applicable IMDG Subrisk: Not Applicable
14.4. **Packing group**	Not Applicable
14.5. **Environmental hazard**	Not Applicable
14.6. **Special precautions for user**	EMS Number: Not Applicable Special provisions: Not Applicable Limited Quantities: Not Applicable

Inland waterways transport (ADN): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

14.1. **UN number**	Not Applicable
14.2. **UN proper shipping name**	Not Applicable
14.3. **Transport hazard class(es)**	Not Applicable | Not Applicable
14.4. **Packing group**	Not Applicable
14.5. **Environmental hazard**	Not Applicable

Continued...

14.6. **Special precautions for user**	Classification code	Not Applicable
	Special provisions	Not Applicable
	Limited quantity	Not Applicable
	Equipment required	Not Applicable
	Fire cones number	Not Applicable

14.7. Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

14.8. Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code

Product name	Group
rosin, hydrogenated	Not Available
adipic acid	Not Available
1H-benzotriazole	Not Available

14.9. Transport in bulk in accordance with the ICG Code

Product name	Ship Type
rosin, hydrogenated	Not Available
adipic acid	Not Available
1H-benzotriazole	Not Available

SECTION 15 Regulatory information

15.1. Safety, health and environmental regulations / legislation specific for the substance or mixture

rosin, hydrogenated is found on the following regulatory lists

International WHO List of Proposed Occupational Exposure Limit (OEL) Values for Manufactured Nanomaterials (MNMS)

adipic acid is found on the following regulatory lists

Great Britain GB mandatory classification and labelling list (GB MCL) | UK REACH grandfathered registrations notified substances list

1H-benzotriazole is found on the following regulatory lists

Not Applicable

This safety data sheet is in compliance with the following EU legislation and its adaptations - as far as applicable - : Directives 98/24/EC, - 92/85/EEC, - 94/33/EC, - 2008/98/EC, - 2010/75/EU; Commission Regulation (EU) 2020/878; Regulation (EC) No 1272/2008 as updated through ATPs.

Information according to 2012/18/EU (Seveso III):

Seveso Category	Not Available

15.2. Chemical safety assessment

No Chemical Safety Assessment has been carried out for this substance/mixture by the supplier.

National Inventory Status

National Inventory	Status
Australia - AIIC / Australia Non-Industrial Use	Yes
Canada - DSL	Yes
Canada - NDSL	No (rosin, hydrogenated; adipic acid)
China - IECSC	Yes
Europe - EINEC / ELINCS / NLP	Yes
Japan - ENCS	Yes
Korea - KECI	Yes
New Zealand - NZIoC	Yes
Philippines - PICCS	Yes
USA - TSCA	Yes
Taiwan - TCSI	Yes
Mexico - INSQ	Yes
Vietnam - NCI	Yes
Russia - FBEPH	No (rosin, hydrogenated)
Legend:	*Yes = All CAS declared ingredients are on the inventory* *No = One or more of the CAS listed ingredients are not on the inventory. These ingredients may be exempt or will require registration.*

SECTION 16 Other information

Revision Date	23/01/2023

Continued...

Initial Date	22/04/2018

Full text Risk and Hazard codes

H228	Flammable solid.
H302+H312+H332	Harmful if swallowed, in contact with skin or if inhaled.
H315	Causes skin irritation.
H335	May cause respiratory irritation.
H412	Harmful to aquatic life with long lasting effects.

Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.
The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.
For detailed advice on Personal Protective Equipment, refer to the following EU CEN Standards:
EN 166 Personal eye-protection
EN 340 Protective clothing
EN 374 Protective gloves against chemicals and micro-organisms
EN 13832 Footwear protecting against chemicals
EN 133 Respiratory protective devices

Definitions and abbreviations

PC—TWA: Permissible Concentration-Time Weighted Average
PC—STEL: Permissible Concentration-Short Term Exposure Limit
IARC: International Agency for Research on Cancer
ACGIH: American Conference of Governmental Industrial Hygienists
STEL: Short Term Exposure Limit
TEEL: Temporary Emergency Exposure Limit。
IDLH: Immediately Dangerous to Life or Health Concentrations
ES: Exposure Standard
OSF: Odour Safety Factor
NOAEL :No Observed Adverse Effect Level
LOAEL: Lowest Observed Adverse Effect Level
TLV: Threshold Limit Value
LOD: Limit Of Detection
OTV: Odour Threshold Value
BCF: BioConcentration Factors
BEI: Biological Exposure Index
AIIC: Australian Inventory of Industrial Chemicals
DSL: Domestic Substances List
NDSL: Non-Domestic Substances List
IECSC: Inventory of Existing Chemical Substance in China
EINECS: European INventory of Existing Commercial chemical Substances
ELINCS: European List of Notified Chemical Substances
NLP: No-Longer Polymers
ENCS: Existing and New Chemical Substances Inventory
KECI: Korea Existing Chemicals Inventory
NZIoC: New Zealand Inventory of Chemicals
PICCS: Philippine Inventory of Chemicals and Chemical Substances
TSCA: Toxic Substances Control Act
TCSI: Taiwan Chemical Substance Inventory
INSQ: Inventario Nacional de Sustancias Químicas
NCI: National Chemical Inventory
FBEPH: Russian Register of Potentially Hazardous Chemical and Biological Substances

Classification and procedure used to derive the classification for mixtures according to Regulation (EC) 1272/2008 [CLP]

Classification according to regulation (EC) No 1272/2008 [CLP] and amendments	Classification Procedure
Serious Eye Damage/Eye Irritation Category 2, H319	Calculation method
, EUH210	Expert judgement