4140A Flux Remover for PC Boards

MG Chemicals UK Limited

Version No: **A-3.00**
Safety data sheet according to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758

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L.REACH.GB.EN

SECTION 1 Identification of the substance / mixture and of the company / undertaking

1.1. Product Identifier

Product name	4140A
Synonyms	SDS Code: 4140A-Liquid; 4140A-945ML, 4140A-945MLCA, 4140A-3.78L, 4140A-18.9L | UFI: 9Q90-20N0-V000-5Q9Q
Other means of identification	Flux Remover for PC Boards

1.2. Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	Flux Remover for PC Boards
Uses advised against	Not Applicable

1.3. Details of the supplier of the safety data sheet

Registered company name	**MG Chemicals UK Limited**	**MG Chemicals (Head office)**
Address	Heame House, 23 Bilston Street, Sedgely Dudley DY3 1JA United Kingdom	1210 Corporate Drive Ontario L7L 5R6 Canada
Telephone	+(44) 1663 362888	+(1) 800-340-0772
Fax	Not Available	+(1) 800-340-0773
Website	Not Available	www.mgchemicals.com
Email	sales@mgchemicals.com	Info@mgchemicals.com

1.4. Emergency telephone number

Association / Organisation	**Verisk 3E (Access code: 335388)**
Emergency telephone numbers	+(44) 20 35147487
Other emergency telephone numbers	+(0) 800 680 0425

SECTION 2 Hazards identification

2.1. Classification of the substance or mixture

Classified according to GB-CLP Regulation, UK SI 2019/720 and UK SI 2020/1567 [1]	H336 - Specific Target Organ Toxicity - Single Exposure (Narcotic Effects) Category 3, H225 - Flammable Liquids Category 2, H315 - Skin Corrosion/Irritation Category 2, H319 - Serious Eye Damage/Eye Irritation Category 2, H410 - Hazardous to the Aquatic Environment Long-Term Hazard Category 1, H304 - Aspiration Hazard Category 1
Legend:	*1. Classified by Chemwatch; 2. Classification drawn from GB-CLP Regulation, UK SI 2019/720 and UK SI 2020/1567*

2.2. Label elements

Hazard pictogram(s)	
Signal word	**Danger**

Hazard statement(s)

H336	May cause drowsiness or dizziness.
H225	Highly flammable liquid and vapour.
H315	Causes skin irritation.
H319	Causes serious eye irritation.
H410	Very toxic to aquatic life with long lasting effects.
H304	May be fatal if swallowed and enters airways.

Page 1 continued...

Supplementary statement(s)

Not Applicable

Precautionary statement(s) Prevention

P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P271	Use only outdoors or in a well-ventilated area.
P240	Ground and bond container and receiving equipment.
P241	Use explosion-proof electrical/ventilating/lighting/intrinsically safe equipment.
P242	Use non-sparking tools.
P243	Take action to prevent static discharges.
P261	Avoid breathing mist/vapours/spray.
P273	Avoid release to the environment.
P280	Wear protective gloves, protective clothing, eye protection and face protection.
P264	Wash all exposed external body areas thoroughly after handling.

Precautionary statement(s) Response

P301+P310	IF SWALLOWED: Immediately call a POISON CENTER/doctor/physician/first aider.
P331	Do NOT induce vomiting.
P370+P378	In case of fire: Use alcohol resistant foam or normal protein foam to extinguish.
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P312	Call a POISON CENTER/doctor/physician/first aider/if you feel unwell.
P337+P313	If eye irritation persists: Get medical advice/attention.
P391	Collect spillage.
P302+P352	IF ON SKIN: Wash with plenty of water.
P303+P361+P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water [or shower].
P304+P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P332+P313	If skin irritation occurs: Get medical advice/attention.
P362+P364	Take off contaminated clothing and wash it before reuse.

Precautionary statement(s) Storage

P403+P235	Store in a well-ventilated place. Keep cool.
P405	Store locked up.

Precautionary statement(s) Disposal

P501	Dispose of contents/container to authorised hazardous or special waste collection point in accordance with any local regulation.

2.3. Other hazards

Inhalation, skin contact and/or ingestion may produce health damage*.

Cumulative effects may result following exposure*.

May produce discomfort of the respiratory system*.

Repeated exposure potentially causes skin dryness and cracking*.

isopropanol	Listed in the Europe Regulation (EC) No 1907/2006 - Annex XVII (Restrictions may apply)
n-heptane	Listed in the Europe Regulation (EC) No 1907/2006 - Annex XVII (Restrictions may apply)

SECTION 3 Composition / information on ingredients

3.1.Substances

See 'Composition on ingredients' in Section 3.2

3.2.Mixtures

1.CAS No 2.EC No 3.Index No 4.REACH No	**%[weight]**	**Name**	**Classified according to GB-CLP Regulation, UK SI 2019/720 and UK SI 2020/1567**	**SCL / M-Factor**	**Nanoform Particle Characteristics**
1.67-63-0 2.200-661-7 3.603-117-00-0 4.Not Available	75	isopropanol	Flammable Liquids Category 2, Serious Eye Damage/Eye Irritation Category 2, Specific Target Organ Toxicity - Single Exposure (Narcotic Effects) Category 3; H225, H319, H336 [2]	Not Available	Not Available
1.142-82-5 2.205-563-8 3.601-008-00-2 4.Not Available	25	n-heptane * -	Flammable Liquids Category 2, Skin Corrosion/Irritation Category 2, Specific Target Organ Toxicity - Single Exposure (Narcotic Effects) Category 3, Aspiration Hazard Category 1, Hazardous to the Aquatic Environment Acute Hazard Category 1, Hazardous to the Aquatic Environment Long-Term Hazard Category 1; H225, H315, H336, H304, H400, H410 [2]	Not Available	Not Available

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Legend:	*1. Classified by Chemwatch; 2. Classification drawn from GB-CLP Regulation, UK SI 2019/720 and UK SI 2020/1567; 3. Classification drawn from C&L; * EU IOELVs available; [e] Substance identified as having endocrine disrupting properties*

SECTION 4 First aid measures

4.1. Description of first aid measures

Eye Contact	If this product comes in contact with the eyes: ▸ Wash out immediately with fresh running water. ▸ Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids. ▸ Seek medical attention without delay; if pain persists or recurs seek medical attention. ▸ Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.
Skin Contact	If skin contact occurs: ▸ Immediately remove all contaminated clothing, including footwear. ▸ Flush skin and hair with running water (and soap if available). ▸ Seek medical attention in event of irritation.
Inhalation	▸ If fumes or combustion products are inhaled remove from contaminated area. ▸ Lay patient down. Keep warm and rested. ▸ Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures. ▸ Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary. ▸ Transport to hospital, or doctor, without delay.
Ingestion	▸ If spontaneous vomiting appears imminent or occurs, hold patient's head down, lower than their hips to help avoid possible aspiration of vomitus. ▸ If swallowed do **NOT** induce vomiting. ▸ If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration. ▸ Observe the patient carefully. ▸ Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious. ▸ Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink. ▸ Seek medical advice. ▸ Avoid giving milk or oils. ▸ Avoid giving alcohol.

4.2 Most important symptoms and effects, both acute and delayed

See Section 11

4.3. Indication of any immediate medical attention and special treatment needed

Any material aspirated during vomiting may produce lung injury. Therefore emesis should not be induced mechanically or pharmacologically. Mechanical means should be used if it is considered necessary to evacuate the stomach contents; these include gastric lavage after endotracheal intubation. If spontaneous vomiting has occurred after ingestion, the patient should be monitored for difficult breathing, as adverse effects of aspiration into the lungs may be delayed up to 48 hours.
For acute or short term repeated exposures to petroleum distillates or related hydrocarbons:

- Primary threat to life, from pure petroleum distillate ingestion and/or inhalation, is respiratory failure.
- Patients should be quickly evaluated for signs of respiratory distress (e.g. cyanosis, tachypnoea, intercostal retraction, obtundation) and given oxygen. Patients with inadequate tidal volumes or poor arterial blood gases (pO2 50 mm Hg) should be intubated.
- Arrhythmias complicate some hydrocarbon ingestion and/or inhalation and electrocardiographic evidence of myocardial injury has been reported; intravenous lines and cardiac monitors should be established in obviously symptomatic patients. The lungs excrete inhaled solvents, so that hyperventilation improves clearance.
- A chest x-ray should be taken immediately after stabilisation of breathing and circulation to document aspiration and detect the presence of pneumothorax.
- Epinephrine (adrenalin) is not recommended for treatment of bronchospasm because of potential myocardial sensitisation to catecholamines. Inhaled cardioselective bronchodilators (e.g. Alupent, Salbutamol) are the preferred agents, with aminophylline a second choice.
- Lavage is indicated in patients who require decontamination; ensure use of cuffed endotracheal tube in adult patients. [Ellenhorn and Barceloux: Medical Toxicology]

For acute or short term repeated exposures to isopropanol:

- Rapid onset respiratory depression and hypotension indicates serious ingestions that require careful cardiac and respiratory monitoring together with immediate intravenous access.
- Rapid absorption precludes the usefulness of emesis or lavage 2 hours post-ingestion. Activated charcoal and cathartics are not clinically useful. Ipecac is most useful when given 30 mins. post-ingestion.
- There are no antidotes.
- Management is supportive. Treat hypotension with fluids followed by vasopressors.
- Watch closely, within the first few hours for respiratory depression; follow arterial blood gases and tidal volumes.
- Ice water lavage and serial haemoglobin levels are indicated for those patients with evidence of gastrointestinal bleeding.

SECTION 5 Firefighting measures

5.1. Extinguishing media

- Alcohol stable foam.
- Dry chemical powder.
- BCF (where regulations permit).
- Carbon dioxide.
- Water spray or fog - Large fires only.

5.2. Special hazards arising from the substrate or mixture

Fire Incompatibility	▸ Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result

5.3. Advice for firefighters

Fire Fighting	▸ Alert Fire Brigade and tell them location and nature of hazard. ▸ May be violently or explosively reactive. ▸ Wear breathing apparatus plus protective gloves in the event of a fire.

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	▸ Prevent, by any means available, spillage from entering drains or water course. ▸ Consider evacuation (or protect in place). ▸ Fight fire from a safe distance, with adequate cover. ▸ If safe, switch off electrical equipment until vapour fire hazard removed. ▸ Use water delivered as a fine spray to control the fire and cool adjacent area. ▸ Avoid spraying water onto liquid pools. ▸ **Do not** approach containers suspected to be hot. ▸ Cool fire exposed containers with water spray from a protected location. ▸ If safe to do so, remove containers from path of fire.
Fire/Explosion Hazard	▸ Liquid and vapour are highly flammable. ▸ Severe fire hazard when exposed to heat, flame and/or oxidisers. ▸ Vapour may travel a considerable distance to source of ignition. ▸ Heating may cause expansion or decomposition leading to violent rupture of containers. ▸ On combustion, may emit toxic fumes of carbon monoxide (CO). Combustion products include: carbon dioxide (CO_2) other pyrolysis products typical of burning organic material. **WARNING**: Long standing in contact with air and light may result in the formation of potentially explosive peroxides.

SECTION 6 Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

See section 8

6.2. Environmental precautions

See section 12

6.3. Methods and material for containment and cleaning up

Minor Spills	▸ Remove all ignition sources. ▸ Clean up all spills immediately. ▸ Avoid breathing vapours and contact with skin and eyes. ▸ Control personal contact with the substance, by using protective equipment. ▸ Contain and absorb small quantities with vermiculite or other absorbent material. ▸ Wipe up. ▸ Collect residues in a flammable waste container.
Major Spills	Chemical Class: alcohols and glycols For release onto land: recommended sorbents listed in order of priority. SORBENT TYPE / RANK / APPLICATION / COLLECTION / LIMITATIONS LAND SPILL - SMALL cross-linked polymer - particulate / 1 / shovel / shovel / R, W, SS cross-linked polymer - pillow / 1 / throw / pitchfork / R, DGC, RT sorbent clay - particulate / 2 / shovel / shovel / R,I, P wood fiber - pillow / 3 / throw / pitchfork / R, P, DGC, RT treated wood fiber - pillow / 3 / throw / pitchfork / DGC, RT foamed glass - pillow / 4 / throw / pichfork / R, P, DGC, RT LAND SPILL - MEDIUM cross-linked polymer - particulate / 1 / blower / skiploader / R,W, SS polypropylene - particulate / 2 / blower / skiploader / W, SS, DGC sorbent clay - particulate / 2 / blower / skiploader / R, I, W, P, DGC polypropylene - mat / 3 / throw / skiploader / DGC, RT expanded mineral - particulate / 3 / blower / skiploader / R, I, W, P, DGC polyurethane - mat / 4 / throw / skiploader / DGC, RT Legend DGC: Not effective where ground cover is dense R; Not reusable I: Not incinerable P: Effectiveness reduced when rainy RT:Not effective where terrain is rugged SS: Not for use within environmentally sensitive sites W: Effectiveness reduced when windy Reference: Sorbents for Liquid Hazardous Substance Cleanup and Control; R.W Melvold et al: Pollution Technology Review No. 150: Noyes Data Corporation 1988 ▸ Clear area of personnel and move upwind. ▸ Alert Fire Brigade and tell them location and nature of hazard. ▸ May be violently or explosively reactive. ▸ Wear breathing apparatus plus protective gloves. ▸ Prevent, by any means available, spillage from entering drains or water course. ▸ Consider evacuation (or protect in place). ▸ No smoking, naked lights or ignition sources.

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	▸ Increase ventilation. ▸ Stop leak if safe to do so. ▸ Water spray or fog may be used to disperse /absorb vapour. ▸ Contain spill with sand, earth or vermiculite. ▸ Use only spark-free shovels and explosion proof equipment. ▸ Collect recoverable product into labelled containers for recycling. ▸ Absorb remaining product with sand, earth or vermiculite. ▸ Collect solid residues and seal in labelled drums for disposal. ▸ Wash area and prevent runoff into drains. ▸ If contamination of drains or waterways occurs, advise emergency services.

6.4. Reference to other sections

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 Handling and storage

7.1. Precautions for safe handling

Safe handling	The conductivity of this material may make it a static accumulator., A liquid is typically considered nonconductive if its conductivity is below 100 pS/m and is considered semi-conductive if its conductivity is below 10 000 pS/m., Whether a liquid is nonconductive or semi-conductive, the precautions are the same., A number of factors, for example liquid temperature, presence of contaminants, and anti-static additives can greatly influence the conductivity of a liquid. Even with proper grounding and bonding, this material can still accumulate an electrostatic charge. If sufficient charge is allowed to accumulate, electrostatic discharge and ignition of flammable air-vapour mixtures can occur. ▸ Containers, even those that have been emptied, may contain explosive vapours. ▸ Do NOT cut, drill, grind, weld or perform similar operations on or near containers. ▸ Electrostatic discharge may be generated during pumping - this may result in fire. ▸ Ensure electrical continuity by bonding and grounding (earthing) all equipment. ▸ Restrict line velocity during pumping in order to avoid generation of electrostatic discharge (<=1 m/sec until fill pipe submerged to twice its diameter, then <= 7 m/sec). ▸ Avoid splash filling. ▸ Do NOT use compressed air for filling discharging or handling operations. ▸ Avoid all personal contact, including inhalation. ▸ Wear protective clothing when risk of exposure occurs. ▸ Use in a well-ventilated area. ▸ Prevent concentration in hollows and sumps. ▸ **DO NOT** enter confined spaces until atmosphere has been checked. ▸ Avoid smoking, naked lights, heat or ignition sources. ▸ When handling, **DO NOT** eat, drink or smoke. ▸ Vapour may ignite on pumping or pouring due to static electricity. ▸ **DO NOT** use plastic buckets. ▸ Earth and secure metal containers when dispensing or pouring product. ▸ Use spark-free tools when handling. ▸ Avoid contact with incompatible materials. ▸ Keep containers securely sealed. ▸ Avoid physical damage to containers. ▸ Always wash hands with soap and water after handling. ▸ Work clothes should be laundered separately. ▸ Use good occupational work practice. ▸ Observe manufacturer's storage and handling recommendations contained within this SDS. ▸ Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions.
Fire and explosion protection	See section 5
Other information	▸ Store in original containers in approved flame-proof area. ▸ No smoking, naked lights, heat or ignition sources. ▸ **DO NOT** store in pits, depressions, basements or areas where vapours may be trapped. ▸ Keep containers securely sealed. ▸ Store away from incompatible materials in a cool, dry well ventilated area. ▸ Protect containers against physical damage and check regularly for leaks. ▸ Observe manufacturer's storage and handling recommendations contained within this SDS.

7.2. Conditions for safe storage, including any incompatibilities

Suitable container	▸ **DO NOT** use aluminium or galvanised containers ▸ Packing as supplied by manufacturer. ▸ Plastic containers may only be used if approved for flammable liquid. ▸ Check that containers are clearly labelled and free from leaks. ▸ For low viscosity materials (i) : Drums and jerry cans must be of the non-removable head type. (ii) : Where a can is to be used as an inner package, the can must have a screwed enclosure. ▸ For materials with a viscosity of at least 2680 cSt. (23 deg. C) ▸ For manufactured product having a viscosity of at least 250 cSt. (23 deg. C) ▸ Manufactured product that requires stirring before use and having a viscosity of at least 20 cSt (25 deg. C): (i) Removable head packaging; (ii) Cans with friction closures and (iii) low pressure tubes and cartridges may be used. ▸ Where combination packages are used, and the inner packages are of glass, there must be sufficient inert cushioning material in contact with inner and outer packages ▸ In addition, where inner packagings are glass and contain liquids of packing group I there must be sufficient inert absorbent to absorb any spillage, unless the outer packaging is a close fitting moulded plastic box and the substances are not incompatible with the plastic.
Storage incompatibility	Isopropanol (syn: isopropyl alcohol, IPA): ▸ forms ketones and unstable peroxides on contact with air or oxygen; the presence of ketones especially methyl ethyl ketone (MEK, 2-butanone) will accelerate the rate of peroxidation ▸ reacts violently with strong oxidisers, powdered aluminium (exothermic), crotonaldehyde, diethyl aluminium bromide (ignition), dioxygenyl tetrafluoroborate (ignition/ ambient temperature), chromium trioxide (ignition), potassium-tert-butoxide (ignition), nitroform (possible explosion), oleum (pressure increased in closed container), cobalt chloride, aluminium triisopropoxide, hydrogen plus palladium dust

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	(ignition), oxygen gas, phosgene, phosgene plus iron salts (possible explosion), sodium dichromate plus sulfuric acid (exothermic/ incandescence), triisobutyl aluminium ▸ reacts with phosphorus trichloride forming hydrogen chloride gas ▸ reacts, possibly violently, with alkaline earth and alkali metals, strong acids, strong caustics, acid anhydrides, halogens,aliphatic amines, aluminium isopropoxide, isocyanates, acetaldehyde, barium perchlorate (forms highly explosive perchloric ester compound), benzoyl peroxide, chromic acid, dialkylzincs, dichlorine oxide, ethylene oxide (possible explosion), hexamethylene diisocyanate (possible explosion), hydrogen peroxide (forms explosive compound), hypochlorous acid, isopropyl chlorocarbonate, lithium aluminium hydride, lithium tetrahydroaluminate, nitric acid, nitrogen dioxide, nitrogen tetraoxide (possible explosion), pentafluoroguanidine, perchloric acid (especially hot), permonosulfuric acid, phosphorus pentasulfide, tangerine oil, triethylaluminium, triisobutylaluminium, trinitromethane ▸ attacks some plastics, rubber and coatings ▸ reacts with metallic aluminium at high temperature ▸ may generate electrostatic charges Alcohols ▸ are incompatible with strong acids, acid chlorides, acid anhydrides, oxidising and reducing agents. ▸ reacts, possibly violently, with alkaline metals and alkaline earth metals to produce hydrogen ▸ react with strong acids, strong caustics, aliphatic amines, isocyanates, acetaldehyde, benzoyl peroxide, chromic acid, chromium oxide, dialkylzincs, dichlorine oxide, ethylene oxide, hypochlorous acid, isopropyl chlorocarbonate, lithium tetrahydroaluminate, nitrogen dioxide, pentafluoroguanidine, phosphorus halides, phosphorus pentasulfide, tangerine oil, triethylaluminium, triisobutylaluminium ▸ should not be heated above 49 deg. C. when in contact with aluminium equipment Secondary alcohols and some branched primary alcohols may produce potentially explosive peroxides after exposure to light and/ or heat.

7.3. Specific end use(s)

See section 1.2

SECTION 8 Exposure controls / personal protection

8.1. Control parameters

Ingredient	DNELs Exposure Pattern Worker	PNECs Compartment
isopropanol	Dermal 888 mg/kg bw/day (Systemic, Chronic) Inhalation 500 mg/m³ (Systemic, Chronic) *Dermal 319 mg/kg bw/day (Systemic, Chronic) ** *Inhalation 89 mg/m³ (Systemic, Chronic) ** *Oral 26 mg/kg bw/day (Systemic, Chronic) **	140.9 mg/L (Water (Fresh)) 140.9 mg/L (Water - Intermittent release) 140.9 mg/L (Water (Marine)) 552 mg/kg sediment dw (Sediment (Fresh Water)) 552 mg/kg sediment dw (Sediment (Marine)) 28 mg/kg soil dw (Soil) 2251 mg/L (STP) 160 mg/kg food (Oral)
n-heptane	Dermal 300 mg/kg bw/day (Systemic, Chronic) Inhalation 2 085 mg/m³ (Systemic, Chronic) *Dermal 149 mg/kg bw/day (Systemic, Chronic) ** *Inhalation 447 mg/m³ (Systemic, Chronic) ** *Oral 149 mg/kg bw/day (Systemic, Chronic) **	Not Available

* Values for General Population

Occupational Exposure Limits (OEL)

INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
UK Workplace Exposure Limits (WELs)	isopropanol	Propan-2-ol	400 ppm / 999 mg/m3	1250 mg/m3 / 500 ppm	Not Available	Not Available
EU Consolidated List of Indicative Occupational Exposure Limit Values (IOELVs)	n-heptane	n-Heptane	500 ppm / 2085 mg/m3	Not Available	Not Available	Not Available
UK Workplace Exposure Limits (WELs)	n-heptane	n-Heptane	500 ppm / 2085 mg/m3	Not Available	Not Available	Not Available

Emergency Limits

Ingredient	TEEL-1	TEEL-2	TEEL-3
isopropanol	400 ppm	2000* ppm	12000** ppm
n-heptane	500 ppm	830 ppm	5000* ppm

Ingredient	Original IDLH	Revised IDLH
isopropanol	2,000 ppm	Not Available
n-heptane	750 ppm	Not Available

MATERIAL DATA

for heptane (all isomers)
The TLV-TWA is protective against narcotic and irritant effects which are greater than those of pentane or n-hexane but less than those of octane. The TLV-TWA applies to all isomers. Inhalation by humans of 1000 ppm for 6 minutes produced slight dizziness. Higher concentrations for shorter periods produce marked vertigo, incoordination and hilarity. Signs of central nervous system depression occur in the absence of mucous membrane irritation. Brief exposures to high levels (5000 ppm for 4 minutes) produce nausea, loss of appetite and a 'gasoline-like' taste in the mouth that persists for many hours after exposure ceases
Odour Threshold Value: 3.3 ppm (detection), 7.6 ppm (recognition)
Exposure at or below the recommended isopropanol TLV-TWA and STEL is thought to minimise the potential for inducing narcotic effects or significant irritation of the eyes or upper respiratory tract. It is believed, in the absence of hard evidence, that this limit also provides protection against the development of chronic health effects. The limit is intermediate to that set for ethanol, which is less toxic, and n-propyl alcohol, which is more toxic, than isopropanol

8.2. Exposure controls

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8.2.1. Appropriate engineering controls

Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.
The basic types of engineering controls are:
Process controls which involve changing the way a job activity or process is done to reduce the risk.
Enclosure and/or isolation of emission source which keeps a selected hazard 'physically' away from the worker and ventilation that strategically 'adds' and 'removes' air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use.
Employers may need to use multiple types of controls to prevent employee overexposure.
For flammable liquids and flammable gases, local exhaust ventilation or a process enclosure ventilation system may be required. Ventilation equipment should be explosion-resistant.
Air contaminants generated in the workplace possess varying 'escape' velocities which, in turn, determine the 'capture velocities' of fresh circulating air required to effectively remove the contaminant.

Type of Contaminant:	Air Speed:
solvent, vapours, degreasing etc., evaporating from tank (in still air).	0.25-0.5 m/s (50-100 f/min.)
aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer transfers, welding, spray drift, plating acid fumes, pickling (released at low velocity into zone of active generation)	0.5-1 m/s (100-200 f/min.)
direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion)	1-2.5 m/s (200-500 f/min.)

Within each range the appropriate value depends on:

Lower end of the range	Upper end of the range
1: Room air currents minimal or favourable to capture	1: Disturbing room air currents
2: Contaminants of low toxicity or of nuisance value only.	2: Contaminants of high toxicity
3: Intermittent, low production.	3: High production, heavy use
4: Large hood or large air mass in motion	4: Small hood-local control only

Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 1-2 m/s (200-400 f/min.) for extraction of solvents generated in a tank 2 meters distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used.
· Adequate ventilation is typically taken to be that which limits the average concentration to no more than 25% of the LEL within the building, room or enclosure containing the dangerous substance.
· Ventilation for plant and machinery is normally considered adequate if it limits the average concentration of any dangerous substance that might potentially be present to no more than 25% of the LEL. However, an increase up to a maximum 50% LEL can be acceptable where additional safeguards are provided to prevent the formation of a hazardous explosive atmosphere. For example, gas detectors linked to emergency shutdown of the process might be used together with maintaining or increasing the exhaust ventilation on solvent evaporating ovens and gas turbine enclosures.
· Temporary exhaust ventilation systems may be provided for non-routine higher-risk activities, such as cleaning, repair or maintenance in tanks or other confined spaces or in an emergency after a release. The work procedures for such activities should be carefully considered.. The atmosphere should be continuously monitored to ensure that ventilation is adequate and the area remains safe. Where workers will enter the space, the ventilation should ensure that the concentration of the dangerous substance does not exceed 10% of the LEL (irrespective of the provision of suitable breathing apparatus)

8.2.2. Personal protection

Eye and face protection

- Safety glasses with side shields.
- Chemical goggles.
- Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59], [AS/NZS 1336 or national equivalent]

Skin protection

See Hand protection below

Hands/feet protection

- Wear chemical protective gloves, e.g. PVC.
- Wear safety footwear or safety gumboots, e.g. Rubber

Body protection

See Other protection below

Other protection

- Overalls.
- PVC Apron.
- PVC protective suit may be required if exposure severe.
- Eyewash unit.
- Ensure there is ready access to a safety shower.
- Some plastic personal protective equipment (PPE) (e.g. gloves, aprons, overshoes) are not recommended as they may produce static electricity.
- For large scale or continuous use wear tight-weave non-static clothing (no metallic fasteners, cuffs or pockets).
- Non sparking safety or conductive footwear should be considered. Conductive footwear describes a boot or shoe with a sole made from a conductive compound chemically bound to the bottom components, for permanent control to electrically ground the foot an shall dissipate

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	static electricity from the body to reduce the possibility of ignition of volatile compounds. Electrical resistance must range between 0 to 500,000 ohms. Conductive shoes should be stored in lockers close to the room in which they are worn. Personnel who have been issued conductive footwear should not wear them from their place of work to their homes and return.

Recommended material(s)

GLOVE SELECTION INDEX

Glove selection is based on a modified presentation of the:
'Forsberg Clothing Performance Index'.
The effect(s) of the following substance(s) are taken into account in the ***computer-generated*** selection:
4140A Flux Remover for PC Boards

Material	CPI
NITRILE+PVC	A
NITRILE	B
HYPALON	C
NAT+NEOPR+NITRILE	C
NATURAL RUBBER	C
NATURAL+NEOPRENE	C
NEOPRENE	C
PE/EVAL/PE	C
PVC	C

* CPI - Chemwatch Performance Index
A: Best Selection
B: Satisfactory; may degrade after 4 hours continuous immersion
C: Poor to Dangerous Choice for other than short term immersion
NOTE: As a series of factors will influence the actual performance of the glove, a final selection must be based on detailed observation. -
* Where the glove is to be used on a short term, casual or infrequent basis, factors such as 'feel' or convenience (e.g. disposability), may dictate a choice of gloves which might otherwise be unsuitable following long-term or frequent use. A qualified practitioner should be consulted.

8.2.3. Environmental exposure controls

See section 12

SECTION 9 Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance	Colourless

Physical state	Liquid	**Relative density (Water = 1)**	0.8
Odour	Not Available	**Partition coefficient n-octanol / water**	Not Available
Odour threshold	Not Available	**Auto-ignition temperature (°C)**	285
pH (as supplied)	Not Available	**Decomposition temperature**	Not Available
Melting point / freezing point (°C)	-90	**Viscosity (cSt)**	<20.5
Initial boiling point and boiling range (°C)	>83	**Molecular weight (g/mol)**	Not Available
Flash point (°C)	-4	**Taste**	Not Available
Evaporation rate	>1 BuAC = 1	**Explosive properties**	Not Available
Flammability	HIGHLY FLAMMABLE.	**Oxidising properties**	Not Available
Upper Explosive Limit (%)	10.6	**Surface Tension (dyn/cm or mN/m)**	Not Available
Lower Explosive Limit (%)	1.7	**Volatile Component (%vol)**	Not Available
Vapour pressure (kPa)	4.5	**Gas group**	Not Available
Solubility in water	Partly miscible	**pH as a solution (Not Available%)**	Not Available
Vapour density (Air = 1)	>2.0	**VOC g/L**	Not Available
Nanoform Solubility	Not Available	**Nanoform Particle Characteristics**	Not Available
Particle Size	Not Available		

9.2. Other information

Continued...

Not Available

SECTION 10 Stability and reactivity

10.1.Reactivity	See section 7.2
10.2. Chemical stability	▸ Unstable in the presence of incompatible materials. ▸ Product is considered stable. ▸ Hazardous polymerisation will not occur.
10.3. Possibility of hazardous reactions	See section 7.2
10.4. Conditions to avoid	See section 7.2
10.5. Incompatible materials	See section 7.2
10.6. Hazardous decomposition products	See section 5.3

SECTION 11 Toxicological information

11.1. Information on toxicological effects

Inhaled	Evidence shows, or practical experience predicts, that the material produces irritation of the respiratory system, in a substantial number of individuals, following inhalation. In contrast to most organs, the lung is able to respond to a chemical insult by first removing or neutralising the irritant and then repairing the damage. The repair process, which initially evolved to protect mammalian lungs from foreign matter and antigens, may however, produce further lung damage resulting in the impairment of gas exchange, the primary function of the lungs. Respiratory tract irritation often results in an inflammatory response involving the recruitment and activation of many cell types, mainly derived from the vascular system. Inhalation of vapours may cause drowsiness and dizziness. This may be accompanied by narcosis, reduced alertness, loss of reflexes, lack of coordination and vertigo. Exposure to aliphatic alcohols with more than 3 carbons may produce central nervous system effects such as headache, dizziness, drowsiness, muscle weakness, delirium, CNS depression, coma, seizure, and neurobehavioural changes. Symptoms are more acute with higher alcohols. Respiratory tract involvement may produce irritation of the mucosa, respiratory insufficiency, respiratory depression secondary to CNS depression, pulmonary oedema, chemical pneumonitis and bronchitis. Cardiovascular involvement may result in arrhythmias and hypotension. Gastrointestinal effects may include nausea and vomiting. Kidney and liver damage may result following massive exposures. The alcohols are potential irritants being, generally, stronger irritants than similar organic structures that lack functional groups (e.g. alkanes) but are much less irritating than the corresponding amines, aldehydes or ketones. Alcohols and glycols (diols) rarely represent serious hazards in the workplace, because their vapour concentrations are usually less than the levels which produce significant irritation which, in turn, produce significant central nervous system effects as well. The material has **NOT** been classified by EC Directives or other classification systems as 'harmful by inhalation'. This is because of the lack of corroborating animal or human evidence. In the absence of such evidence, care should be taken nevertheless to ensure exposure is kept to a minimum and that suitable control measures be used, in an occupational setting to control vapours, fumes and aerosols. Acute effects from inhalation of high concentrations of vapour are pulmonary irritation, including coughing, with nausea; central nervous system depression - characterised by headache and dizziness, increased reaction time, fatigue and loss of co-ordination Central nervous system (CNS) depression may include nonspecific discomfort, symptoms of giddiness, headache, dizziness, nausea, anaesthetic effects, slowed reaction time, slurred speech and may progress to unconsciousness. Serious poisonings may result in respiratory depression and may be fatal. Inhalation, by humans, of 1000 ppm heptane for 6 minutes was associated with slight dizziness; inhalation of higher concentrations for shorter periods, resulted in marked vertigo, incoordination, and hilarity. Signs of central nervous system system (CNS) involvement occurred in the absence of noticeable mucous membrane irritation and were noticed promptly on entering such atmospheres. Concentrations of 10,000-15,000 ppm, heptane produced narcosis on mice within 30-50 minutes. Exposure at higher concentrations (15,000-20,000 ppm) for 30-60 minutes caused convulsions and death in mice; inhalation of 48,000 ppm produced respiratory arrest in three of four head-exposed mice within 3 minutes. Brief exposure (4 minutes) to high levels (5000 ppm) produced nausea, loss of appetite and a 'gasoline-taste' that persisted for several hours post-exposure. The odour of isopropanol may give some warning of exposure, but odour fatigue may occur. Inhalation of isopropanol may produce irritation of the nose and throat with sneezing, sore throat and runny nose. The effects in animals subject to a single exposure, by inhalation, included inactivity or anaesthesia and histopathological changes in the nasal canal and auditory canal. Inhalation of vapours or aerosols (mists, fumes), generated by the material during the course of normal handling, may be damaging to the health of the individual.
Ingestion	Swallowing of the liquid may cause aspiration of vomit into the lungs with the risk of haemorrhaging, pulmonary oedema, progressing to chemical pneumonitis; serious consequences may result. Signs and symptoms of chemical (aspiration) pneumonitis may include coughing, gasping, choking, burning of the mouth, difficult breathing, and bluish coloured skin (cyanosis). Effects on the nervous system characterise over-exposure to higher aliphatic alcohols. These include headache, muscle weakness, giddiness, ataxia, (loss of muscle coordination), confusion, delirium and coma. Gastrointestinal effects may include nausea, vomiting and diarrhoea. In the absence of effective treatment, respiratory arrest is the most common cause of death in animals acutely poisoned by the higher alcohols. Aspiration of liquid alcohols produces an especially toxic response as they are able to penetrate deeply in the lung where they are absorbed and may produce pulmonary injury. Those possessing lower viscosity elicit a greater response. The result is a high blood level and prompt death at doses otherwise tolerated by ingestion without aspiration. In general the secondary alcohols are less toxic than the corresponding primary isomers. As a general observation, alcohols are more powerful central nervous system depressants than their aliphatic analogues. In sequence of decreasing depressant potential, tertiary alcohols with multiple substituent OH groups are more potent than secondary alcohols, which, in turn, are more potent than primary alcohols. The potential for overall systemic toxicity increases with molecular weight (up to C7), principally because the water solubility is diminished and lipophilicity is increased. Within the homologous series of aliphatic alcohols, narcotic potency may increase even faster than lethality Only scanty toxicity information is available about higher homologues of the aliphatic alcohol series (greater than C7) but animal data establish that lethality does not continue to increase with increasing chain length. Aliphatic alcohols with 8 carbons are less toxic than those immediately preceding them in the series. 10 -Carbon n-decyl alcohol has low toxicity as do the solid fatty alcohols (e.g. lauryl, myristyl, cetyl and stearyl). However the rat aspiration test suggests that decyl and melted dodecyl (lauryl) alcohols are dangerous if they enter the trachea. In the rat even a small quantity (0.2 ml) of these behaves like a hydrocarbon solvent in causing death from pulmonary oedema. Primary alcohols are metabolised to corresponding aldehydes and acids; a significant metabolic acidosis may occur. Secondary alcohols are converted to ketones, which are also central nervous system depressants and which, in he case of the higher homologues persist in the blood for many hours. Tertiary alcohols are metabolised slowly and incompletely so their toxic effects are generally persistent.

Continued...

	The material has **NOT** been classified by EC Directives or other classification systems as 'harmful by ingestion'. This is because of the lack of corroborating animal or human evidence. The material may still be damaging to the health of the individual, following ingestion, especially where pre-existing organ (e.g liver, kidney) damage is evident. Present definitions of harmful or toxic substances are generally based on doses producing mortality rather than those producing morbidity (disease, ill-health). Gastrointestinal tract discomfort may produce nausea and vomiting. In an occupational setting however, ingestion of insignificant quantities is not thought to be cause for concern. Following ingestion, a single exposure to isopropyl alcohol produced lethargy and non-specific effects such as weight loss and irritation. Ingestion of near-lethal doses of isopropanol produces histopathological changes of the stomach, lungs and kidneys, incoordination, lethargy, gastrointestinal tract irritation, and inactivity or anaesthesia. Swallowing 10 ml. of isopropanol may cause serious injury; 100 ml. may be fatal if not promptly treated. The adult single lethal doses is approximately 250 ml. The toxicity of isopropanol is twice that of ethanol and the symptoms of intoxication appear to be similar except for the absence of an initial euphoric effect; gastritis and vomiting are more prominent. Ingestion may cause nausea, vomiting, and diarrhoea. There is evidence that a slight tolerance to isopropanol may be acquired.
Skin Contact	Evidence exists, or practical experience predicts, that the material either produces inflammation of the skin in a substantial number of individuals following direct contact, and/or produces significant inflammation when applied to the healthy intact skin of animals, for up to four hours, such inflammation being present twenty-four hours or more after the end of the exposure period. Skin irritation may also be present after prolonged or repeated exposure; this may result in a form of contact dermatitis (nonallergic). The dermatitis is often characterised by skin redness (erythema) and swelling (oedema) which may progress to blistering (vesiculation), scaling and thickening of the epidermis. At the microscopic level there may be intercellular oedema of the spongy layer of the skin (spongiosis) and intracellular oedema of the epidermis. The material may accentuate any pre-existing dermatitis condition Skin contact is not thought to have harmful health effects (as classified under EC Directives); the material may still produce health damage following entry through wounds, lesions or abrasions. Most liquid alcohols appear to act as primary skin irritants in humans. Significant percutaneous absorption occurs in rabbits but not apparently in man. Open cuts, abraded or irritated skin should not be exposed to this material Entry into the blood-stream through, for example, cuts, abrasions, puncture wounds or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected. 511ipa
Eye	Evidence exists, or practical experience predicts, that the material may cause eye irritation in a substantial number of individuals and/or may produce significant ocular lesions which are present twenty-four hours or more after instillation into the eye(s) of experimental animals. Repeated or prolonged eye contact may cause inflammation characterised by temporary redness (similar to windburn) of the conjunctiva (conjunctivitis); temporary impairment of vision and/or other transient eye damage/ulceration may occur. Isopropanol vapour may cause mild eye irritation at 400 ppm. Splashes may cause severe eye irritation, possible corneal burns and eye damage. Eye contact may cause tearing or blurring of vision.
Chronic	Long-term exposure to respiratory irritants may result in disease of the airways involving difficult breathing and related systemic problems. Toxic: danger of serious damage to health by prolonged exposure through inhalation, in contact with skin and if swallowed. Serious damage (clear functional disturbance or morphological change which may have toxicological significance) is likely to be caused by repeated or prolonged exposure. As a rule the material produces, or contains a substance which produces severe lesions. Such damage may become apparent following direct application in subchronic (90 day) toxicity studies or following sub-acute (28 day) or chronic (two-year) toxicity tests. Exposure to the material may cause concerns for human fertility, generally on the basis that results in animal studies provide sufficient evidence to cause a strong suspicion of impaired fertility in the absence of toxic effects, or evidence of impaired fertility occurring at around the same dose levels as other toxic effects, but which are not a secondary non-specific consequence of other toxic effects. Limited evidence suggests that repeated or long-term occupational exposure may produce cumulative health effects involving organs or biochemical systems. Long term or repeated ingestion exposure of isopropanol may produce incoordination, lethargy and reduced weight gain. Repeated inhalation exposure to isopropanol may produce narcosis, incoordination and liver degeneration. Animal data show developmental effects only at exposure levels that produce toxic effects in the adult animals. Isopropanol does not cause genetic damage in bacterial or mammalian cell cultures or in animals. There are inconclusive reports of human sensitisation from skin contact with isopropanol. Chronic alcoholics are more tolerant of systemic isopropanol than are persons who do not consume alcohol; alcoholics have survived as much as 500 ml. of 70% isopropanol. Continued voluntary drinking of a 2.5% aqueous solution through two successive generations of rats produced no reproductive effects. NOTE: Commercial isopropanol does not contain 'isopropyl oil'. An excess incidence of sinus and laryngeal cancers in isopropanol production workers has been shown to be caused by the byproduct 'isopropyl oil'. Changes in the production processes now ensure that no byproduct is formed. Production changes include use of dilute sulfuric acid at higher temperatures. Chronic solvent inhalation exposures may result in nervous system impairment and liver and blood changes. [PATTYS]

4140A Flux Remover for PC Boards

TOXICITY	IRRITATION
Not Available	Not Available

isopropanol

TOXICITY	IRRITATION
Dermal (rabbit) LD50: 12800 mg/kg[2]	Eye (rabbit): 10 mg - moderate
Inhalation(Mouse) LC50; 53 mg/L4h[2]	Eye (rabbit): 100 mg - SEVERE
Oral (Mouse) LD50; 3600 mg/kg[2]	Eye (rabbit): 100mg/24hr-moderate
	Skin (rabbit): 500 mg - mild

n-heptane

TOXICITY	IRRITATION
Dermal (rabbit) LD50: >2000 mg/kg[1]	Eye: no adverse effect observed (not irritating)[1]
Inhalation(Rat) LC50; >29.29 mg/l4h[1]	Skin: no adverse effect observed (not irritating)[1]
Oral (Rat) LD50; >5000 mg/kg[1]	

Continued...

Legend:	*1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2.* Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances*

ISOPROPANOL	The material may cause skin irritation after prolonged or repeated exposure and may produce a contact dermatitis (nonallergic). This form of dermatitis is often characterised by skin redness (erythema) and swelling epidermis. Histologically there may be intercellular oedema of the spongy layer (spongiosis) and intracellular oedema of the epidermis. The substance is classified by IARC as Group 3: **NOT** classifiable as to its carcinogenicity to humans. Evidence of carcinogenicity may be inadequate or limited in animal testing.
4140A Flux Remover for PC Boards & ISOPROPANOL	Asthma-like symptoms may continue for months or even years after exposure to the material ceases. This may be due to a non-allergenic condition known as reactive airways dysfunction syndrome (RADS) which can occur following exposure to high levels of highly irritating compound. Key criteria for the diagnosis of RADS include the absence of preceding respiratory disease, in a non-atopic individual, with abrupt onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. A reversible airflow pattern, on spirometry, with the presence of moderate to severe bronchial hyperreactivity on methacholine challenge testing and the lack of minimal lymphocytic inflammation, without eosinophilia, have also been included in the criteria for diagnosis of RADS. RADS (or asthma) following an irritating inhalation is an infrequent disorder with rates related to the concentration of and duration of exposure to the irritating substance. Industrial bronchitis, on the other hand, is a disorder that occurs as result of exposure due to high concentrations of irritating substance (often particulate in nature) and is completely reversible after exposure ceases. The disorder is characterised by dyspnea, cough and mucus production. For isopropanol (IPA): **Acute toxicity:** Isopropanol has a low order of acute toxicity. It is irritating to the eyes, but not to the skin. Very high vapor concentrations are irritating to the eyes, nose, and throat, and prolonged exposure may produce central nervous system depression and narcosis. Human volunteers reported that exposure to 400 ppm isopropanol vapors for 3 to 5 min. caused mild irritation of the eyes, nose and throat. Although isopropanol produced little irritation when tested on the skin of human volunteers, there have been reports of isolated cases of dermal irritation and/or sensitization. The use of isopropanol as a sponge treatment for the control of fever has resulted in cases of intoxication, probably the result of both dermal absorption and inhalation. There have been a number of cases of poisoning reported due to the intentional ingestion of isopropanol, particularly among alcoholics or suicide victims. These ingestions typically result in a comatose condition. Pulmonary difficulty, nausea, vomiting, and headache accompanied by various degrees of central nervous system depression are typical. In the absence of shock, recovery usually occurred. **Repeat dose studies**: The systemic (non-cancer) toxicity of repeated exposure to isopropanol has been evaluated in rats and mice by the inhalation and oral routes. The only adverse effects-in addition to clinical signs identified from these studies were to the kidney. **Reproductive toxicity**: A recent two-generation reproductive study characterised the reproductive hazard for isopropanol associated with oral gavage exposure. This study found that the only reproductive parameter apparently affected by isopropanol exposure was a statistically significant decrease in male mating index of the F1 males. It is possible that the change in this reproductive parameter was treatment related and significant, although the mechanism of this effect could not be discerned from the results of the study. However, the lack of a significant effect of the female mating index in either generation, the absence of any adverse effect on litter size, and the lack of histopathological findings of the testes of the high-dose males suggest that the observed reduction in male mating index may not be biologically meaningful. **Developmental toxicity:** The developmental toxicity of isopropanol has been characterized in rat and rabbit developmental toxicity studies. These studies indicate that isopropanol is not a selective developmental hazard. Isopropanol produced developmental toxicity in rats, but not in rabbits. In the rat, the developmental toxicity occurred only at maternally toxic doses and consisted of decreased foetal body weights, but no teratogenicity **Genotoxicity:** All genotoxicity assays reported for isopropanol have been negative **Carcinogenicity:** rodent inhalation studies were conduct to evaluate isopropanol for cancer potential. The only tumor rate increase seen was for interstitial (Leydig) cell tumors in the male rats. Interstitial cell tumors of the testis is typically the most frequently observed spontaneous tumor in aged male Fischer 344 rats. These studies demonstrate that isopropanol does not exhibit carcinogenic potential relevant to humans. Furthermore, there was no evidence from this study to indicate the development of carcinomas of the testes in the male rat, nor has isopropanol been found to be genotoxic. Thus, the testicular tumors seen in the isopropanol exposed male rats are considered of no significance in terms of human cancer risk assessment

Acute Toxicity	✗	**Carcinogenicity**	✗
Skin Irritation/Corrosion	✓	**Reproductivity**	✗
Serious Eye Damage/Irritation	✓	**STOT - Single Exposure**	✓
Respiratory or Skin sensitisation	✗	**STOT - Repeated Exposure**	✗
Mutagenicity	✗	**Aspiration Hazard**	✓

Legend: ✗ *– Data either not available or does not fill the criteria for classification*
✓ *– Data available to make classification*

11.2.1. Endocrine Disruption Properties

Not Available

SECTION 12 Ecological information

12.1. Toxicity

4140A Flux Remover for PC Boards

Endpoint	Test Duration (hr)	Species	Value	Source
Not Available	Not Available	Not Available	Not Available	Not Available

isopropanol

Endpoint	Test Duration (hr)	Species	Value	Source
EC50(ECx)	24h	Algae or other aquatic plants	0.011mg/L	4
LC50	96h	Fish	4200mg/l	4
EC50	72h	Algae or other aquatic plants	>1000mg/l	1
EC50	48h	Crustacea	7550mg/l	4
EC50	96h	Algae or other aquatic plants	>1000mg/l	1

Continued...

n-heptane	**Endpoint**	**Test Duration (hr)**	**Species**	**Value**	**Source**
	NOEC(ECx)	504h	Crustacea	0.17mg/l	2
	LC50	96h	Fish	3446.8mg/L	4
	EC50	48h	Crustacea	0.64mg/l	2
Legend:	*Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data*				

May cause long-term adverse effects in the aquatic environment.
Do NOT allow product to come in contact with surface waters or to intertidal areas below the mean high water mark. Do not contaminate water when cleaning equipment or disposing of equipment wash-waters.
Wastes resulting from use of the product must be disposed of on site or at approved waste sites.
For isopropanol (IPA):
log Kow : -0.16- 0.28
Half-life (hr) air : 33-84
Half-life (hr) H2O surface water : 130
Henry's atm m3 /mol: 8.07E-06
BOD 5: 1.19,60%
COD : 1.61-2.30,97%
ThOD : 2.4
BOD 20: >70% * [Akzo Nobel]
Environmental Fate
Based on calculated results from a lever 1 fugacity model,IPA is expected to partition primarily to the aquatic compartment (77.7%) with the remainder to the air (22.3%). IPA has been shown to biodegrade rapidly in aerobic, aqueous biodegradation tests and therefore, would not be expected to persist in aquatic habitats. IPA is also not expected to persist in surface soils due to rapid evaporation to the air. In the air, physical degradation will occur rapidly due to hydroxy
radical (OH) attack. Overall, IPA presents a low potential hazard to aquatic or terrestrial biota.
IPA is expected to volatilise slowly from water based on a calculated Henry s Law constant of 7.52 x 10 -6 atm.m 3 /mole. The calculated half-life for the volatilisation from surface water (1 meter depth) is predicted to range from 4 days (from a river) to 31 days (from a lake). Hydrolysis is not considered a significant degradation process for IPA. However, aerobic biodegradation of IPA has been shown to occur rapidly under non-acclimated conditions, based on a result of 49% biodegradation from a 5 day BOD test. Additional biodegradation data developed using standardized test methods show that IPA is readily biodegradable in both freshwater and saltwater media (72 to 78% biodegradation in 20 days).
IPA will evaporate quickly from soil due to its high vapor pressure (43 hPa at 20°C), and is not expected to partition to the soil based on a calculated soil adsorption coefficient (log Koc) of 0.03.
IPA has the potential to leach through the soil due to its low soil adsorption
In the air, isopropanol is subject to oxidation predominantly by hydroxy radical attack. The room temperature rate constants determined by several investigators are in good agreement for the reaction of IPA with hydroxy radicals. The atmospheric half-life is expected to be 10 to 25 hours, based on measured degradation rates ranging from 5.1 to 7.1 x 10 -12 cm3 /molecule-sec, and an OH concentration of 1.5 x 106 molecule/cm3 , which is a commonly used default value for calculating atmospheric half-lives. Using OH concentrations representative of polluted (3 x 106) and pristine (3 x 105) air, the atmospheric half-life of IPA would range from 9 to 126 hours, respectively. Direct photolysis is not expected to be an important transformation process for the degradation of IPA.
Ecotoxicity:
IPA has been shown to have a low order of acute aquatic toxicity. Results from 24- to 96-hour LC50 studies range from 1,400 to more than 10,000 mg/L for freshwater and saltwater fish and invertebrates. In addition, 16-hour to 8-day toxicity threshold levels (equivalent to 3% inhibition in cell growth) ranging from 104 to 4,930 mg/L have been demonstrated for various microorganisms.
Chronic aquatic toxicity has also been shown to be of low concern, based on 16- to 21-day NOEC values of 141 to 30 mg/L, respectively, for a freshwater invertebrate.
Bioconcentration of IPA in aquatic organisms is not expected to occur based on a measured log octanol/water partition coefficient (log Kow) of 0.05, a calculated bioconcentration factor of 1 for a freshwater fish, and the unlikelihood of constant, long-term exposures.
Toxicity to Plants
Toxicity of IPA to plants is expected to be low, based on a 7-day toxicity threshold value of 1,800 mg/L for a freshwater algae, and an EC50 value of 2,100 mg/L from a lettuce seed germination test.
For n-heptane:
log Kow : 4.66
Koc : 2400-8100
Half-life (hr) air : 52.8
Half-life (hr) H2O surface water : 2.9-312
Henry's atm m3 /mol: 2.06
BOD 5 if unstated: 1.92
COD : 0.06
BCF : 340-2000
log BCF : 2.53-3.31
Environmental fate:
Photolysis or hydrolysis of n-heptane are not expected to be important environmental fate processes. Biodegradation of n-heptane may occur in soil and water, however volatilisation and adsorption are expected to be more important fate processes. A high Koc (2400-8200) indicates n-heptane will be slightly mobile to immobile in soil. In aquatic systems n-heptane may partition from the water column to organic matter in sediments and suspended solids. The bioconcentration of n-heptane may be important in aquatic environments. the Henry's Law constant suggests rapid volatilisation from environmental waters and surface soils. The volatilisation half-lives from a model river and a model pond (the latter considers the effect of adsorption) have been estimated to be 2.9 hr and 13 days, respectively.
n-Heptane is expected to exist entirely in the vapour phase in ambient air. Reactions with photochemically produced hydroxyl radicals in the atmosphere have been shown to be important (estimated half-life of 2.4 days calculated from its rate constant of 7.15x10-12 cu cm/molecule-sec at 25 deg C). Data also suggests that night-time reactions with nitrate radicals may contribute to the atmospheric transformation of n-heptane, especially in urban environments. n-Heptane does not contain chromophores that absorb at wavelengths >290 nm and therefore is not expected to be susceptible to direct photolysis by sunlight
An estimated BCF of 2,000 using log Kow suggests the potential for bioconcentration in aquatic organisms is very high. Based on 100% degradation after 4 days in water inoculated with gasoline contaminated soil and 100% degradation after 25 days in water inoculated with activated sewage sludge, biodegradation is expected to be an important fate process for n-heptane in water.
Ecotoxicity:
Fish LC50 (48 h): goldfish (Carrasius auratus) 4 mg/l; golden orfe (Idus melanotus) 2940 mg/l; western mosquitofish (Gambusia affinis) 4924 mg/l
Daphnia LC50 (24 h): >10 mg/l
Daphnia EC50 (96 h): 82 mg/l (immobilisation)
Opposum shrimp (Mysidopsis bahia) LC50 (96 h): 0.1 mg/l
Snail EC50 (96 h): 472 mg/l
DO NOT discharge into sewer or waterways.

12.2. Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
isopropanol	LOW (Half-life = 14 days)	LOW (Half-life = 3 days)

Continued...

Ingredient	Persistence: Water/Soil	Persistence: Air
n-heptane	LOW	LOW

12.3. Bioaccumulative potential

Ingredient	Bioaccumulation
isopropanol	LOW (LogKOW = 0.05)
n-heptane	HIGH (LogKOW = 4.66)

12.4. Mobility in soil

Ingredient	Mobility
isopropanol	HIGH (KOC = 1.06)
n-heptane	LOW (KOC = 274.7)

12.5. Results of PBT and vPvB assessment

	P	B	T
Relevant available data	Not Available	Not Available	Not Available
PBT	✗	✗	✗
vPvB	✗	✗	✗

PBT Criteria fulfilled?	No
vPvB	No

12.6. Endocrine Disruption Properties

Not Available

12.7. Other adverse effects

Not Available

SECTION 13 Disposal considerations

13.1. Waste treatment methods

Product / Packaging disposal	**DO NOT** allow wash water from cleaning or process equipment to enter drains. It may be necessary to collect all wash water for treatment before disposal. In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first. Where in doubt contact the responsible authority. Recycle wherever possible. Consult manufacturer for recycling options or consult local or regional waste management authority for disposal if no suitable treatment or disposal facility can be identified. Dispose of by: burial in a land-fill specifically licensed to accept chemical and / or pharmaceutical wastes or Incineration in a licensed apparatus (after admixture with suitable combustible material). Decontaminate empty containers. Observe all label safeguards until containers are cleaned and destroyed.
Waste treatment options	Not Available
Sewage disposal options	Not Available

SECTION 14 Transport information

Labels Required

	 Limited quantity: 4140A-945ML

Land transport (ADR-RID)

14.1. **UN number**	1993
14.2. **UN proper shipping name**	FLAMMABLE LIQUID, N.O.S. (contains n-heptane and isopropanol)
14.3. **Transport hazard class(es)**	Class: 3 Subrisk: Not Applicable
14.4. **Packing group**	II
14.5. **Environmental hazard**	Environmentally hazardous
14.6. **Special precautions for user**	Hazard identification (Kemler): 33 Classification code: F1 Hazard Label: 3

Continued...

Special provisions	274 601 640C
Limited quantity	1 L
Tunnel Restriction Code	2 (D/E)

Air transport (ICAO-IATA / DGR)

14.1. **UN number**	1993
14.2. **UN proper shipping name**	Flammable liquid, n.o.s. * (contains n-heptane and isopropanol)
14.3. **Transport hazard class(es)**	ICAO/IATA Class: 3 ICAO / IATA Subrisk: Not Applicable ERG Code: 3H
14.4. **Packing group**	II
14.5. **Environmental hazard**	Environmentally hazardous
14.6. **Special precautions for user**	Special provisions: A3 Cargo Only Packing Instructions: 364 Cargo Only Maximum Qty / Pack: 60 L Passenger and Cargo Packing Instructions: 353 Passenger and Cargo Maximum Qty / Pack: 5 L Passenger and Cargo Limited Quantity Packing Instructions: Y341 Passenger and Cargo Limited Maximum Qty / Pack: 1 L

Sea transport (IMDG-Code / GGVSee)

14.1. **UN number**	1993
14.2. **UN proper shipping name**	FLAMMABLE LIQUID, N.O.S. (contains n-heptane and isopropanol)
14.3. **Transport hazard class(es)**	IMDG Class: 3 IMDG Subrisk: Not Applicable
14.4. **Packing group**	II
14.5. **Environmental hazard**	Marine Pollutant
14.6. **Special precautions for user**	EMS Number: F-E, S-E Special provisions: 274 Limited Quantities: 1 L

Inland waterways transport (ADN)

14.1. **UN number**	1993
14.2. **UN proper shipping name**	FLAMMABLE LIQUID, N.O.S. (contains n-heptane and isopropanol)
14.3. **Transport hazard class(es)**	3 | Not Applicable
14.4. **Packing group**	II
14.5. **Environmental hazard**	Environmentally hazardous
14.6. **Special precautions for user**	Classification code: F1 Special provisions: 274; 601; 640C Limited quantity: 1 L Equipment required: PP, EX, A Fire cones number: 1

14.7. Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

14.8. Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code

Product name	Group
isopropanol	Not Available
n-heptane	Not Available

14.9. Transport in bulk in accordance with the ICG Code

Product name	Ship Type
isopropanol	Not Available

Continued...

Product name	Ship Type
n-heptane	Not Available

SECTION 15 Regulatory information

15.1. Safety, health and environmental regulations / legislation specific for the substance or mixture

isopropanol is found on the following regulatory lists

EU REACH Regulation (EC) No 1907/2006 - Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles
Europe EC Inventory
European Union - European Inventory of Existing Commercial Chemical Substances (EINECS)
European Union (EU) Regulation (EC) No 1272/2008 on Classification, Labelling and Packaging of Substances and Mixtures - Annex VI
International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs

n-heptane is found on the following regulatory lists

EU Consolidated List of Indicative Occupational Exposure Limit Values (IOELVs)
EU REACH Regulation (EC) No 1907/2006 - Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles
Europe EC Inventory
European Union - European Inventory of Existing Commercial Chemical Substances (EINECS)
European Union (EU) Regulation (EC) No 1272/2008 on Classification, Labelling and Packaging of Substances and Mixtures - Annex VI

This safety data sheet is in compliance with the following EU legislation and its adaptations - as far as applicable - : Directives 98/24/EC, - 92/85/EEC, - 94/33/EC, - 2008/98/EC, - 2010/75/EU; Commission Regulation (EU) 2020/878; Regulation (EC) No 1272/2008 as updated through ATPs.

15.2. Chemical safety assessment

No Chemical Safety Assessment has been carried out for this substance/mixture by the supplier.

National Inventory Status

National Inventory	Status
Australia - AIIC / Australia Non-Industrial Use	Yes
Canada - DSL	Yes
Canada - NDSL	No (isopropanol; n-heptane)
China - IECSC	Yes
Europe - EINEC / ELINCS / NLP	Yes
Japan - ENCS	Yes
Korea - KECI	Yes
New Zealand - NZIoC	Yes
Philippines - PICCS	Yes
USA - TSCA	Yes
Taiwan - TCSI	Yes
Mexico - INSQ	Yes
Vietnam - NCI	Yes
Russia - FBEPH	Yes
Legend:	*Yes = All CAS declared ingredients are on the inventory* *No = One or more of the CAS listed ingredients are not on the inventory. These ingredients may be exempt or will require registration.*

SECTION 16 Other information

Revision Date	21/03/2022
Initial Date	08/03/2020

Full text Risk and Hazard codes

H400	Very toxic to aquatic life.

Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.
The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.
For detailed advice on Personal Protective Equipment, refer to the following EU CEN Standards:
EN 166 Personal eye-protection
EN 340 Protective clothing
EN 374 Protective gloves against chemicals and micro-organisms
EN 13832 Footwear protecting against chemicals
EN 133 Respiratory protective devices

Definitions and abbreviations

PC—TWA: Permissible Concentration-Time Weighted Average
PC—STEL: Permissible Concentration-Short Term Exposure Limit
IARC: International Agency for Research on Cancer

Continued...

ACGIH: American Conference of Governmental Industrial Hygienists
STEL: Short Term Exposure Limit
TEEL: Temporary Emergency Exposure Limit。
IDLH: Immediately Dangerous to Life or Health Concentrations
ES: Exposure Standard
OSF: Odour Safety Factor
NOAEL :No Observed Adverse Effect Level
LOAEL: Lowest Observed Adverse Effect Level
TLV: Threshold Limit Value
LOD: Limit Of Detection
OTV: Odour Threshold Value
BCF: BioConcentration Factors
BEI: Biological Exposure Index
AIIC: Australian Inventory of Industrial Chemicals
DSL: Domestic Substances List
NDSL: Non-Domestic Substances List
IECSC: Inventory of Existing Chemical Substance in China
EINECS: European INventory of Existing Commercial chemical Substances
ELINCS: European List of Notified Chemical Substances
NLP: No-Longer Polymers
ENCS: Existing and New Chemical Substances Inventory
KECI: Korea Existing Chemicals Inventory
NZIoC: New Zealand Inventory of Chemicals
PICCS: Philippine Inventory of Chemicals and Chemical Substances
TSCA: Toxic Substances Control Act
TCSI: Taiwan Chemical Substance Inventory
INSQ: Inventario Nacional de Sustancias Químicas
NCI: National Chemical Inventory
FBEPH: Russian Register of Potentially Hazardous Chemical and Biological Substances

Reason For Change

A-3.00 - Modifications to the safety data sheet