Safety Data Sheet

according to WHMIS 2022 and HCS 2024

Date of issue 09/17/2026 Version number 2.01 Revision: 09/17/2026

* 1 Identification

· **Product identifier**

· **Trade name: 8329HTC-B**

· **Other Means of Identification:** Thermally Conductive Structural Epoxy Adhesive (Part B)

· **Related Part Number:** 8329HTC-Part B, 8329HTC-50ML (B), 8329HTC-400ML (B)

· **Application of the substance / the mixture** Epoxy Hardener

· **Uses advised against** Not available

· **Details of the supplier of the safety data sheet**

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Manufacturer/Supplier:
MG Chemicals (Head Office)
1210 Corporate Drive
Burlington, Ontario L7L 5R6
CANADA
+(1) 800-340-0772
+(1) 905-331-1396
info@mgchemicals.com

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Distributor:
Masline
511 Clinton Ave S
Rochester, New York 14620
United States
+(1) 586-546-5373

· **Information department:** sds@mgchemicals.com

· **Emergency telephone number:**

For hazardous material incidents ONLY (leaks, spills, fires, exposures or accidents)
USA or CANADA-Call 3E at +1-866-519-4752 or +1-760-476-3962 (Service access code: 335388)

For emergencies involving the transport of dangerous goods; 24/7 service
CANADA-Call CANUTEC collect at +1-613-996-6666 or *666 on cellular phones

2 Hazard identification

· **Classification of the substance or mixture**

Skin Irritation - Category 2	H315 Causes skin irritation.
Eye damage/irritation – Category 1	H318 Causes serious eye damage.
Sensitization - skin – Category 1	H317 May cause an allergic skin reaction.
Aquatic Chronic 1	H410 Very toxic to aquatic life with long lasting effects.

· **Additional information:** The full text of the classification and labeling elements mentioned is given in Section 16.

· **Label elements**

· **GHS label elements** The product is classified and labeled according to the Globally Harmonized System (GHS).

· **Hazard pictograms**

GHS05 GHS07 GHS09

· **Signal word** Danger

· **Hazard-determining components of labeling:**
fatty acids, C18-unsatd., dimers, polymerswith tall-oil fatty acids andtriethylenetetramine

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aluminium nitride

· **Hazard statements**
H315 Causes skin irritation.
H318 Causes serious eye damage.
H317 May cause an allergic skin reaction.
H410 Very toxic to aquatic life with long lasting effects.

· **Precautionary statements**

P102	Keep out of reach of children.
P261	Avoid breathing fumes and vapors.
P264	Wash thoroughly after handling.
P272	Contaminated work clothing should not be allowed out of the workplace.
P273	Avoid release to the environment.
P280	Wear protective gloves and eye protection.
P302+P352	IF ON SKIN: Wash with plenty of water.
P310	Immediately call a POISON CENTER or doctor.
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P333+P313	If skin irritation or rash occurs: Get medical advice.
P362+P364	Take off contaminated clothing and wash it before reuse.
P391	Collect spillage.
P501	Dispose of contents and container in accordance with local, regional, and national regulations.

· **Other hazards** Not available

3 Composition/Information on ingredients

· **Chemical characterization: Mixtures**
· **Description:** Mixture of the substances listed below with nonhazardous additions.

· **Dangerous components:**		
24304-00-5	aluminium nitride	30–50% w/w *
7429-90-5	aluminium powder	25–45% w/w *
68082-29-1	fatty acids, C18-unsatd., dimers, polymerswith tall-oil fatty acids andtriethylenetetramine	25–45% w/w *
112945-52-5	amorphous fumed silica	1–5% w/w *

* Actual concentration ranges are withheld as a trade secret.

4 First-aid measures

· **Description of first aid measures**
· **After inhalation:**
Remove person to fresh air and keep comfortable for breathing.
If feeling unwell: Call a POISON CENTRE or doctor.
· **After skin contact:**
Wash with plenty water.
If skin irritation or rash occurs: Get medical advice or attention.
Take off contaminated clothing and wash it before reuse.
· **After eye contact:**
Rinse cautiously with water for at least 30 minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
Immediately call a POISON CENTER or doctor.
· **After swallowing:**
Rinse mouth.
Do NOT induce vomiting.
If symptoms persist consult doctor.

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· **Information for doctor:** Treat symptomatically

· **Most important symptoms and effects, both acute and delayed** See section 11 for additional information.

· **Indication of any immediate medical attention and special treatment needed**
No further relevant information available.

5 Fire-fighting measures

· **Extinguishing media**
· **Suitable extinguishing agents:** Use fire fighting measures that suit the environment.

· **Special hazards arising from the substance or mixture**
Not flammable or combustible, but burns if involved in a fire. Produces irritating smoke of unknown toxicity in fires.
Prevent fire-fighting wash from entering waterway or sewer system.
· **Hazardous combustion products:**
Carbon Oxides (COx)
Aluminum oxides
Nitrogen Oxides (NOx)

· **Advice for firefighters**
· **Protective equipment:** Wear self-contained breathing apparatus and full fire-fighting turn-out gear.

6 Accidental release measures

· **Personal precautions, protective equipment and emergency procedures**
Wear protective equipment. Keep unprotected persons away.
Ensure adequate ventilation
Remove or keep away all sources of extreme heat or open flames.
Avoid breathing the fumes or vapors.

· **Environmental precautions:**
Avoid release to the environment.
Do not allow to enter sewers or into surface or ground water.

· **Methods and material for containment and cleaning up:**
Not readily flowable.
Collect in a sealable, chemical-resistant container.
Wipe the residues with a paper towel and place dirty towels in container.
Use soap and water to remove the last traces of residue.

· **Reference to other sections**
See Section 7 for information on safe handling.
See Section 8 for information on personal protection equipment.
See Section 13 for disposal information.

7 Handling and storage

· **Precautions for safe handling**
Ensure good ventilation and exhaustion at the workplace.
Wear protective gloves, clothing and eye protection.
Wash hands and exposed skin thoroughly after handling.
Take off contaminated clothing and wash it before reuse.
Collect spillage.

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Contaminated work clothing should not be allowed out of the workplace.
Keep out of reach of children.
Avoid breathing fumes or vapours.

· **Information about protection against explosions and fires:** No special measures required.

· **Conditions for safe storage, including any incompatibilities**

· **Storage:**

· **Requirements to be met by storerooms and receptacles:**
Keep in a dry and clean area, away from incompatible substances

· **Information about storage in one common storage facility:** Not required

· **Further information about storage conditions:** Keep receptacle tightly sealed.

· **Specific end use(s)** See section 1.2

* 8 Exposure controls/ Personal protection

· **Control parameters**

· **Components with limit values that require monitoring at the workplace:**	
24304-00-5 aluminium nitride	
REL (USA)	TWA: 2 mg/m³ as Al
7429-90-5 aluminium powder	
EL (Canada)	TWA: 1.0 mg/m³ respirable, as Al
PEL (USA)	TWA: 15*; 5** mg/m³ *Total dust; ** Respirable fraction
REL (USA)	TWA: 10* 5** mg/m³ as Al*Total dust**Respirable/pyro powd./welding f.
TLV (USA)	TWA: 1* mg/m³ as Al; *as respirable fraction, A4

· **Additional information:**
The lists that were valid during the creation were used as basis.
Refer to the national or regional occupational exposure limit regulation for abbreviations and acronyms.

· **Exposure controls**

· **Appropriate engineering controls** Keep airborne concentrations below exposure limits.

· **Personal protective equipment:**

· **General protective and hygienic measures:**
Keep away from foodstuffs, beverages and feed.
Immediately remove all soiled and contaminated clothing.
Wash hands before breaks and at the end of work.
Store protective clothing separately.
Avoid contact with the eyes and skin.

· **Breathing equipment:**
If the product is heated or worker has a known allergic reaction, consider using a full mask with organic vapor cartridge or with an independent air supply.
For over-exposures up to 10 x OEL of mist, vapors, and spray, wear respirator such as a half-mask respirator with organic vapor cartridges.
Above 10 x OEL, use a positive-pressure, air-supplied respirator or a self-contained breathing apparatus.
Advice should be sought from respiratory protection specialists.

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· **Protection of hands:**
Due to missing tests no recommendation to the glove material can be given for the product/ the preparation/ the chemical mixture.

Protective gloves: EN374

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.
Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

· **Material of gloves**
The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

· **Penetration time of glove material**
The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

· **Eye protection:**

Safety glasses or tightly sealed goggles: EN 166

* 9 Physical and chemical properties

· **Information on basic physical and chemical properties**

· **Physical state**	Solid
· **Form:**	Pasty
· **Color:**	Grey
· **Odor:**	Amine-like
· **Odor threshold:**	Not determined
· **Melting point/Melting range:**	Undetermined
· **Boiling point/Boiling range:**	Undetermined
· **Flammability:**	Non flammable
· **Explosion limits:**	
· **Lower:**	Not applicable
· **Upper:**	Not applicable
· **Flash point:**	>180 °C (>356 °F)
· **Auto igniting:**	>400 °C (>752 °F)
· **Decomposition temperature:**	Not determined
· **pH-value:**	Not applicable
· **Viscosity:**	
· **Kinematic:**	Not applicable
· **Dynamic:**	Not applicable
· **Solubility in / Miscibility with**	
· **Water:**	Insoluble.
· **Partition coefficient (n-octanol/water):**	Not determined
· **Vapor pressure:**	Not applicable
	Not determined
· **Relative density at 25 °C (77 °F):**	>1.6
· **Vapor density (air=1):**	Not applicable

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· **Particle characteristics**	Not determined
· **Other information**	
· **Important information on protection of health and environment, and on safety.**	
· **Ignition temperature:**	Product is not selfigniting.
· **Danger of explosion:**	Product does not present an explosion hazard.
· **Organic solvents:**	Not available
· **VOC content:**	0.000 %
· **Solids content:**	100.0 %
· **Evaporation rate**	Not applicable.

10 Stability and reactivity

· **Reactivity** Reacts exothermically with amines.

· **Chemical stability** Chemically stable at normal temperatures and pressures.
· **Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.

· **Possibility of hazardous reactions** No dangerous reactions known.

· **Conditions to avoid** Avoid ignition sources, open flames, and incompatible substances.

· **Incompatible materials:**
Strong acids
Strong oxidizing agents
epoxides
ketones

· **Hazardous decomposition products:**
No dangerous decomposition products known.
Hazardous combustion products: see section 5.

11 Toxicological information

· **Information on toxicological effects**
· **Acute toxicity:**
· **Primary irritant effect:**
· **on the skin:** Irritant to skin and mucous membranes.
· **on the eye:** Strong irritant with the danger of severe eye injury.
· **Sensitization:**
Sensitization possible through skin contact.
May cause an allergic skin reaction.
· **Germ cell mutagenicity** Based on available data, the classification criteria are not met.
· **Carcinogenicity** Based on available data, the classification criteria are not met.
· **Reproductive toxicity** Based on available data, the classification criteria are not met.
· **Specific target organ toxicity - single exposure** Based on available data, the classification criteria are not met.
· **Specific target organ toxicity - repeated exposure**
Based on available data, the classification criteria are not met.
· **Aspiration hazard** Based on available data, the classification criteria are not met.

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· **Summary of effects and symptoms by route of exposure**
· **Eyes:**
eye damage, pain
redness, serious irritation
· **Skin:**
rash, allergic contact dermatitis
redness, irritation
dry skin
· **Inhalation:**
cough
irritation of the respiratory tract
· **Swallowed:**
Low toxicity:
irritation to the mouth, throat, esophagus, and stomach

· **Delayed and immediate effects as well as chronic effects from short and long-term exposure**
Prolonged and repeated exposure to uncured epoxy hardener may lead to skin sensitization.

· **Additional toxicological information:**
The product shows the following dangers according to internally approved calculation methods for preparations:
Irritant

· **Carcinogenic categories**

· **IARC (International Agency for Research on Cancer)**
None of the ingredients is listed.

· **NTP (National Toxicology Program)**
None of the ingredients is listed.

12 Ecological information

· **Toxicity**
· **Aquatic toxicity:**
Very toxic to aquatic life with long lasting effect.
Avoid release to the environment.
Collect spillage.

· **Persistence and degradability** No further relevant information available.

· **Bioaccumulative potential** No further relevant information available.

· **Mobility in soil** No further relevant information available.

· **Results of PBT and vPvB assessment**
· **PBT:** Not applicable
· **vPvB:** Not applicable

· **Other adverse effects** No further relevant information available.

13 Disposal considerations

· **Waste treatment methods**
· **Recommendation:** This material and its container must be disposed of as hazardous waste.

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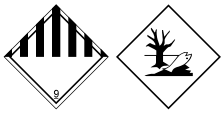
· **Uncleaned packagings:**
· **Recommendation:**
Containers may still present a chemical hazard or danger when empty.
Dispose of contents in accordance with all local, regional, national, and international regulations.
Where possible retain label warnings and SDS and observe all notices pertaining to the product.

14 Transport information

· **UN-Number**	
· **DOT/TDG, IMDG, IATA**	UN3077
· **UN proper shipping name**	
· **DOT/TDG**	NOT REGULATED by DOT Environmentally hazardous substance, solid, n.o.s. (aluminium nitride)
· **IMDG**	NOT REGULATED for sea freight IMDG according to 2.10.2.7 for sizes up to 5 kg. ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (aluminium nitride)
· **IATA**	NOT REGULATED by Air IATA Special Provision A197 for sizes 5kg or less. Environmentally hazardous substance, solid, n.o.s. (aluminium nitride)
· **Transport hazard class(es)**	
· **DOT/TDG, IMDG**	
· **Class**	9 Miscellaneous dangerous substances and articles
· **Label**	9
· **IATA**	
· **Class**	9 Miscellaneous dangerous substances and articles
· **Label**	9
· **Packing group**	
· **DOT/TDG, IMDG, IATA**	III
· **Environmental hazards:**	
· **Marine pollutant:**	MARINE POLLUTANT
· **Special marking (IATA):**	ENVIRONMENTALLY HAZARDOUS Symbol (fish and tree)
· **Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code**	Not applicable

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· **Transport/Additional information:**

· **DOT/TDG**

· **Quantity limitations** On passenger aircraft/rail: 400 kg
On cargo aircraft only: 400 kg

· **IMDG**

· **Limited quantities (LQ)** 5 kg

· **Excepted quantities (EQ)** Code: E1
Maximum net quantity per inner packaging: 30 g
Maximum net quantity per outer packaging: 1000 g

· **Special precautions for user** Not applicable

· **Hazard identification number (Kemler code):** 90

· **EMS Number:** F-A,S-F

· **Stowage Category** A

· **Stowage Code** SW23 When transported in BK3 bulk container, see 7.6.2.12 and 7.7.3.9.

· **UN "Model Regulation":** UN 3077 ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (ALUMINIUM NITRIDE), 9, III

* 15 Regulatory information

· **Safety, health and environmental regulations/legislation specific for the substance or mixture**

· **OSHA Hazard Communication Standard (29 CFR Part 1900)**
The safety data sheet and label comply with HCS 2024.

· **Hazardous Products Act (R.S.C., 1985, c. H-3)**
The safety data sheet and label comply with the Hazardous Product Act and WHMIS 2022.

· **Sara**

· **Section 355 (extremely hazardous substances):**

None of the ingredients is listed.

· **Section 313 (Specific toxic chemical listings):**

None of the ingredients is listed.

· **TSCA (Toxic Substances Control Act):**

24304-00-5	aluminium nitride	ACTIVE
68082-29-1	fatty acids, C18-unsatd., dimers, polymerswith tall-oil fatty acids andtriethylenetetramine	ACTIVE

· **Hazardous Air Pollutants**

None of the ingredients is listed.

· **Proposition 65**

· **Chemicals known to cause cancer:**

None of the ingredients is listed.

· **Chemicals known to cause reproductive toxicity for females:**

None of the ingredients is listed.

· **Chemicals known to cause reproductive toxicity for males:**

None of the ingredients is listed.

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· **Chemicals known to cause developmental toxicity:**
None of the ingredients is listed.

· **Carcinogenic categories**

· **TLV (Threshold Limit Value)**
None of the ingredients is listed.

· **NIOSH-Ca (National Institute for Occupational Safety and Health)**
None of the ingredients is listed.

· **Canadian substance listings:**

· **Canadian Domestic Substances List (DSL)**	
24304-00-5	aluminium nitride
68082-29-1	fatty acids, C18-unsatd., dimers, polymerswith tall-oil fatty acids andtriethylenetetramine
112945-52-5	amorphous fumed silica

· **Canadian Non-Domestic Substances List (NDSL)**
None of the ingredients is listed.

· **Canadian Ingredient Disclosure list (limit 0.1%)**
None of the ingredients is listed.

· **Canadian Ingredient Disclosure list (limit 1%)**
None of the ingredients is listed.

· **HMIS-ratings (scale 0 - 4)**
Health = * 2
Fire = 1
Reactivity = 0

· **Europe**

· **RoHS (Restriction of Hazardous Substances Directive)**
This product does not contain any lead, cadmium, mercury, hexavalent chromium, PBB's, PBDE's, DEHP, BBP, DBP, or DIBP and complies with European RoHS regulations.

· **WEEE (Waste Electrical and Electronic Equipment Directive)**
This product is not a piece of electrical or electronics equipment, and is therefore not governed by this regulation.

· **Per- and polyfluoroalkyl substances (PFAS)**
None of the ingredients is listed.

16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

· **Department issuing SDS:** Regulatory department
· **Contact:** sds@mgchemicals.com
· **Date of previous version** 04/28/2025
· **Version number of previous version:** 2.00
· **Date of preparation** 09/17/2026
· **Abbreviations and acronyms:**
IMDG: International Maritime Code for Dangerous Goods
DOT: US Department of Transportation
IATA: International Air Transport Association
EINECS: European Inventory of Existing Commercial Chemical Substances
ELINCS: European List of Notified Chemical Substances
CAS: Chemical Abstracts Service (division of the American Chemical Society)

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VOC: Volatile Organic Compounds (USA, EU)
PBT: Persistent, Bioaccumulative and Toxic
vPvB: very Persistent and very Bioaccumulative
NIOSH: National Institute for Occupational Safety

· *** Data compared to the previous version altered.**