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TIP TINNER

Safety Data Sheet

Section 1: Identification

Product Identifier and Other Means of Identification

Product Identifier: 4910**Other Means of Identification:** Tip Tinner / Étameur de Pointe**Related Part #** 4910-28G

Recommended Use and Restriction on Use

Use: Tinning of soldering tips**Uses Advised Against:** Do not use brazing soldering methods such as high temperature torch soldering/torch welding.

Details of Manufacturer or Importer

ManufacturerMG Chemicals
1210 Corporate Drive
Burlington, Ontario L7L 5R6
CANADA

+1-800-340-0772

FAX +1-800-340-0773**E-MAIL** support@mgchemicals.com**E-MAIL** info@mgchemicals.com**WEB** www.mgchemicals.com**E-MAIL** (Competent Person): sds@mgchemicals.com

Emergency Phone Number

For hazardous material incidents ONLY (leaks, spills, fires, exposures or accidents)
USA or CANADA—Call Verisk 3E at **+1-866-519-4752** or **+1-760-476-3962**
(Service access code: 335388)**For emergencies involving the transport of dangerous goods;** 24/7 service
CANADA—Call CANUTEC collect at **+1-613-996-6666** or ***666** on cellular phones

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Section 2: Hazard(s) Identification**Classification of Hazardous Chemical****GHS Categories**

Based on available data, this product does not meet the HCS 2012 or WHMIS 2015 classification criteria.

Label Elements

| | |
|----------------------|--------------------------|
| Signal Word | <i>None Mandated</i> |
| Pictograms | Hazard Statements |
| <i>None mandated</i> | None |

Hazards Not Otherwise Classified

| Other Criteria | Hazard Statements/Precautionary Statement | Signal Word | Pictograms |
|-----------------------|---|--------------------|-------------------|
| Argyria Hazard | Prolonged or repeated exposure by ingestion or inhalation can cause an irreversible blue-grey skin discoloration. | None | Not applicable |

Section 3: Composition/Information on Ingredients

| CAS # | Chemical Name | %(weight) |
|--------------|----------------------|------------------|
| 7440-31-5 | tin | 58% |
| 7440-22-4 | silver | 1.8% |
| 7440-50-8 | copper | 0.3% |

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Section 4: First-Aid Measures

| <i>Exposure Condition</i> | <i>GHS Code/Symptoms/Precautionary Statements</i> |
|---------------------------|--|
| IF INHALED | P304 + P340 |
| Immediate Symptoms | <i>Low toxicity: mild irritation of the respiratory, track cough</i> |
| Response | Remove person to fresh air and keep comfortable for breathing. |
| IF IN EYES | P305 + P351 + P338, P337 + P313 |
| Immediate Symptoms | <i>Low toxicity: redness, mild irritation</i> |
| Response | Rinse cautiously with water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice or attention. |
| IF ON SKIN | P302 + P352 |
| Immediate Symptoms | <i>Low toxicity: mild irritation</i> |
| Response | Wash with plenty of water. |
| IF SWALLOWED | P301 + P330, P331 |
| Immediate Symptoms | <i>Low toxicity: abdominal pain, nausea, vomiting</i> |
| Response | Rinse mouth. Do NOT induce vomiting. |

Section 5: Fire-Fighting Measures

| | |
|----------------------------|--|
| Extinguishing Media | In case of fire: Use extinguish media suitable for surrounding. Do NOT use water on fires where molten metal is present. |
| Specific Hazards | In a fire, this product can release metal oxide fumes. |
| Combustion Products | Produces tin oxides (SnO _x), silver oxides, nitrous oxides (NO _x), phosphorus oxides, and copper oxides. |
| Fire-Fighter | Wear self-contained breathing apparatus and full fire-fighting turn-out gear. |

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Section 6: Accidental Release Measures

| | |
|----------------------------------|---|
| Personal Protection | See personal protection recommendations in Section 8. |
| Precautions for Response | Avoid breathing the fumes. Remove or keep away all sources of extreme heat. |
| Environmental Precautions | Avoid releasing to the environment. |
| Containment Methods | Not applicable—not readily flowable |
| Cleaning Methods | Collect waste in a sealable waste container. Reuse molten material if it is not contaminated. |
| Disposal Methods | Dispose of spill waste according to Section 13. |

Section 7: Handling and Storage

| | |
|-------------------|--|
| Prevention | Keep out of reach of children. Avoid breathing fumes. Do not eat, drink, or smoke when using this product. |
| Handling | Wear protective gloves and eye protection. Wash hands thoroughly after handling. Avoid release to the environment. |
| Storage | Not applicable. |

Section 8: Exposure Controls/Personal Protection**Substances with Occupational Exposure Limit Values**

| Chemical Name | Country | Long Term Exposure Limits (PEL) | Short Term Exposure Limits (STEL) |
|----------------------|-----------------|--|--|
| tin | ACGIH | 2 mg/m ³ | Not established |
| | U.S.A. OSHA PEL | 2 mg/m ³ | Not established |
| | Canada AB | 2 mg/m ³ | Not established |
| | Canada BC | 2 mg/m ³ | Not established |
| | Canada ON | 2 mg/m ³ | Not established |
| | Canada QC | 2 mg/m ³ | Not established |

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Continued...

| Chemical Name | Country | Long Term Exposure Limits (PEL) | Short Term Exposure Limits (STEL) |
|---|-----------------|---------------------------------|-----------------------------------|
| silver (metal dust, mist) (metal) (Ag and its compounds) (metal, dust, fumes) | ACGIH | 0.1 mg/m ³ | Not established |
| | U.S.A. OSHA PEL | 0.01 mg/m ³ | Not established |
| | Canada AB | 0.1 mg/m ³ | Not established |
| | Canada BC | 0.01 mg/m ³ | 0.03 mg/m ³ |
| | Canada ON | 0.1 mg/m ³ | Not established |
| | Canada QC | 3 mg/m ³ | Not established |
| copper (dust and mist) | ACGIH | 1.0 mg/m ³ | Not established |
| | U.S.A. OSHA PEL | 1.0 mg/m ³ | Not established |
| | Canada AB | 1.0 mg/m ³ | Not established |
| | Canada BC | 1.0 mg/m ³ | Not established |
| | Canada ON | 1 mg/m ³ | Not established |
| | Canada QC | 1 mg/m ³ | Not established |

Note: Ingredients are listed in descending weight contribution order (from greatest to least). The ACGIH¹, OSHA (Table Z-1), and Canadian provinces exposure limits were consulted. Limits from suppliers' SDS were also consulted. Short term exposure limits (STEL) are for 15 min and long term permissible exposure limits (PEL) for 8 h.

Engineering Controls

Ventilation

Keep airborne concentrations below the occupational exposure limits (OEL).

MANUFACTURER'S NOTE: Because tip tinning temperatures are too low to generate metal vapors, fumes or dust, the risks of metal or metal compound generation are negligible. However, the use of a local exhaust system is highly recommended due to the possible of other thermally degradable contaminants on the tip.

Personal Protective Equipment

Eye protection

Wear appropriate protective eyeglasses or chemical safety goggles.

RECOMMENDATION: Ensure that glasses have side shields for lateral protection.

Skin Protection

For incidental contacts, use nitrile or other chemically resistant gloves. Thermal resistant gloves should be worn instead if contact with molten metal is expected.

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Respiratory Protection If exposed to fumes or dust above the exposure limit, a suitable wear respirator meeting local, regional, and national guidelines.

Generally, for emergencies and exposure above 0.01 mg/m³, use a self-contained breathing apparatus with full face piece operated in a pressure positive mode.

RECOMMENDATION: Consult your local safety supply store to ensure your respirator has a NIOSH (U.S.) approved filter cartridges appropriate for the ingredients listed in section 3 of this MSDS, and that the respirator is fitted to the employee by a professional. Ensure vapor cartridges are stored in sealed plastic bags when not being used.

General Hygiene Considerations

Wash hands thoroughly with water and soap after handling.

Section 9: Physical and Chemical Properties

| | | | |
|-------------------------------|----------------------------|--|----------------|
| Physical State | Solid | Lower Flammability Limit | Not applicable |
| Appearance | Silver grey | Upper Flammability Limit | Not applicable |
| Odor | Mild | Vapor Pressure @20 °C | Not available |
| Odor Threshold | Not available | Vapor Density | Not applicable |
| pH | Not available | Relative Density @25 °C | 7 |
| Freezing/Melting Point | 217–221 °C [423–430 °F] | Solubility in Water | Negligible |
| Initial Boiling Point | Not available | Partition Coefficient n-octanol/water | Not available |
| Flash Point | Not applicable | Auto-ignition Temperature | Not available |
| Evaporation Rate | Not available | Decomposition Temperature | Not available |
| Flammability | Non flammable | Viscosity @25 °C | Not applicable |

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Section 10: Stability and Reactivity

| | |
|----------------------------|--|
| Reactivity | Not available |
| Chemical Stability | Chemically stable at normal temperatures and pressures |
| Conditions to Avoid | Extreme temperatures above 450 °C [842 °F], such as those due to welding |
| Incompatibilities | Oxidizing agents, strong acids |
| Polymerization | Will not occur |
| Decomposition | Will not decompose under normal conditions. For thermal decomposition, see combustion products in Section 5. |

Section 11: Toxicological Information
Summary of Effects and Symptoms by Routes of Exposure

| | |
|-------------------|---|
| Eyes | May cause redness and mild irritation. |
| Skin | May cause mild irritation. |
| Inhalation | May cause nose, throat and lung irritation. Overexposure to dust or metal fumes may lead to pneumoconiosis (or Stannosis), anemia, and central nervous system effects. |
| Ingestion | May cause abdominal pain, nausea, and vomiting (See chronic effects). |
| Chronic | Prolonged or repeated exposure to silver or silver compounds by ingestion or inhalation can cause an irreversible blue-grey skin discoloration. |

Acute Toxicity (Lethal Exposure Concentrations)

| Chemical Name | LD50 oral | LD50 dermal | LC50 inhalation |
|----------------------|-----------------------|------------------------|-----------------------------------|
| tin | >2 000 mg/kg Rat | >2 000 mg/kg Rabbit | 4.75 mg/m ³ 4 h Rat |
| silver | >2 000 mg/kg Rat | >2 000 mg/kg Rabbit | >5.16 mg/L 4 h Rat |
| copper | >5 000 mg/kg Mouse | Not available | >5.11 mg/L 4 h Rat |

Note: Toxicity data from the ECHA database was consulted. The data from supplier SDS were also consulted.

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4910**TIP TINNER****Other Toxicological Effects****Skin corrosion/irritation**

Based on available data, the classification criteria are not met.

Serious eye damage/irritation

Based on available data, the classification criteria are not met.

Sensitization
(allergic reactions)

Based on available data, the classification criteria are not met.

Carcinogenicity
(risk of cancer)

Not classified or listed as a carcinogen by IARC, ACGIH, CA Prop 65, or NTP

Mutagenicity
(risk of heritable genetic effects)

Based on available data, the classification criteria are not met.

Reproductive Toxicity
(risk to sex functions)

Based on available data, the classification criteria are not met.

Teratogenicity (risk of fetus malformation)

Based on available data, the classification criteria are not met.

STOT-single exposure

Based on available data, the classification criteria are not met.

STOT-repeated exposure

Based on available data, the classification criteria are not met.

Aspiration hazard

Not applicable. This product doesn't contain any Cat 1 ingredients and has a viscosity >20 mm²/s.

Section 12: Ecological Information

Ecological classifications are based on the IMDG/GHS criteria in conjunction with ecotoxicological data from our suppliers, the European Chemical Agency database (<http://echa.europa.eu>), and other reliable sources.

Based on transformation/dissolution data published by ECHA registrants, the classification threshold is not met for massive silver and copper.

Based on available data for tin, the GHS aqueous toxicity classification criteria are not met.

Acute Ecotoxicity

Non hazardous

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4910**TIP TINNER****Chronic Ecotoxicity**

Non hazardous

Biodegradability

Not available

Bioaccumulation

Not available

Other Effects

Not available

Section 13: Disposal Information

Dispose of contents in accordance with all local, regional, national, and international regulations.

Section 14: Transport Information**Ground**

Refer to TDG regulations (Canadian Transportation of Dangerous Goods regulations);
USA DOT 49 CFR (Parts 100 to 185) **Regulations.**

Non Regulated

Air

Refer to ICAO-IATA Dangerous Goods Regulations.

Non Regulated

Sea

Refer to IMDG regulations.

Non Regulated

4910**TIP TINNER****Section 15: Regulatory Information****Canada****Domestic Substance List (DSL) / Non-Domestic Substance Lists (NDSL)**

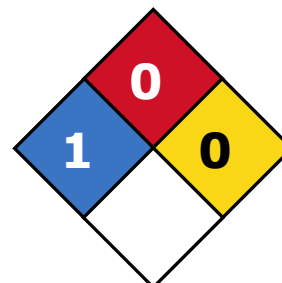
All hazardous ingredients are listed on the DSL.

Hazardous Products Act (R.S.C., 1985, c. H-3)

The safety data sheet and label comply with the Hazardous Product Act and WHMIS 2015.

USA**Other Classifications****HMIS[®] RATING**

| | |
|-----------------------------|----------|
| HEALTH: | 1 |
| FLAMMABILITY: | 0 |
| PHYSICAL HAZARD: | 0 |
| PERSONAL PROTECTION: | |

NFPA[®] 704 CODES

Approximate HMIS and NFPA Risk Ratings Legend:

0 (Low or none); 1 (Slight); 2 (Moderate); 3 (Serious); 4 (Severe)

CAA (Clean Air Act, USA)

This product does not contain any class 1 ozone depleting substances.

This product does not contain any class 2 ozone depleting substances.

This product does not contain substances that are listed as hazardous air pollutants.

EPCRA (Emergency Planning and Right to Know Act, USA, 40 CFR 372.45)

This product contains copper (CAS# 7440-50-8; reportable quantity = 5 000 lb) and silver (CAS# 7440-22-4; reportable quantity = 1 000 lb), which are subject to the reporting requirements of section 313 Title III of the SARA of 1986 and 40 CFR part 372.

TSCA (Toxic Substances Control Act of 1976, USA)

All substances are TSCA listed.

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California Proposition 65 (Chemicals known to cause cancer or reproductive toxicity, USA)

This product does not contain any of the listed substances.

Europe

RoHS (Restriction of Hazardous Substances Directive)

This product does not contain any lead, cadmium, mercury, hexavalent chromium, PBB's, PBDE's, DEHP, BBP, DBP, or DIBP and complies with European RoHS regulations.

WEEE (Waste Electrical and Electronic Equipment Directive)

This product is subject to the WEEE regulation.

Section 16: Other Information

Prepared by the Regulatory Affairs Department

Date of Review 20 March 2024

Supersedes 06 March 2020

Reason for Changes: Update to the emergency phone number information.

Reference

1) ACGIH 2024 TLVs and BEIs: Based on the documentation of the threshold limit values for chemical substances and physical agents & biological exposure indices, American Conference of Governmental of Industrial Hygienist Cincinnati, OH (2024).

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4910**TIP TINNER****Abbreviations**

| | |
|-------|---|
| ACGIH | American Conference of Governmental Industrial Hygienists (USA) |
| EC50 | Half maximal effective concentration |
| EL50 | Half maximal effective loading |
| IARC | International Agency for Research on Cancer |
| NOELR | No observable effect loading ratio |
| NTP | National Toxicology Program |
| GHS | Globally Harmonized System of Classification of Labeling of Chemicals |
| LC50 | Lethal Concentration 50% |
| LCLo | Lowest published lethal concentration |
| LD50 | Lethal Dose 50% |
| OEL | Occupational Exposure Limit |
| PEL | Permissible Exposure Limit |
| SDS | Safety Data Sheet |
| STEL | Short-Term Exposure Limit |
| TCLo | Lowest published toxic concentration |
| TWA | Time Weighted Average |
| VOC | Volatile Organic Content |

Technical Queries Contact us regarding any questions, improvement suggestions, or problems with this product. Application notes, instructions, and FAQs are located at www.mgchemicals.com.

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